

MXB RODLESS BELT DRIVE ACTUATORS

ENDURANCE TECHNOLOGYSM

A Tolomatic Design PrincipleSM

U UNGUIDED

S SOLID BEARING

P PROFILED RAIL



LINEAR SOLUTIONS MADE EASY

MXB Rodless Belt Drive Actuators





DESIGNED TO OUTLAST EVERY BELT DRIVE ACTUATOR ON THE MARKET



The MXB belt drive electric actuator is exactly what you would expect from the industry's number one rodless supplier. Designed with our exclusive **ENDURANCE TECHNOLOGY™** features, the MXB delivers superior performance to meet the most demanding applications. Nobody knows rodless like Tolomatic, and the MXB proves it.

- MXB-**U**, MXB-**S** & MXB-**P**: Low profile to fit your application
- MXB-**S**: Engineered bearing material in trapezoidal shape for less wear, low static & dynamic friction
- MXB-**P**: High precision bearings feature smooth, low breakaway motion
- MXB-**P**: Durable profiled rail design uses recirculating ball technology to reduce friction and extend actuator life.
- MXB-**P**: High load and bending moment capacities

A Comparison of Belt Drive Actuators

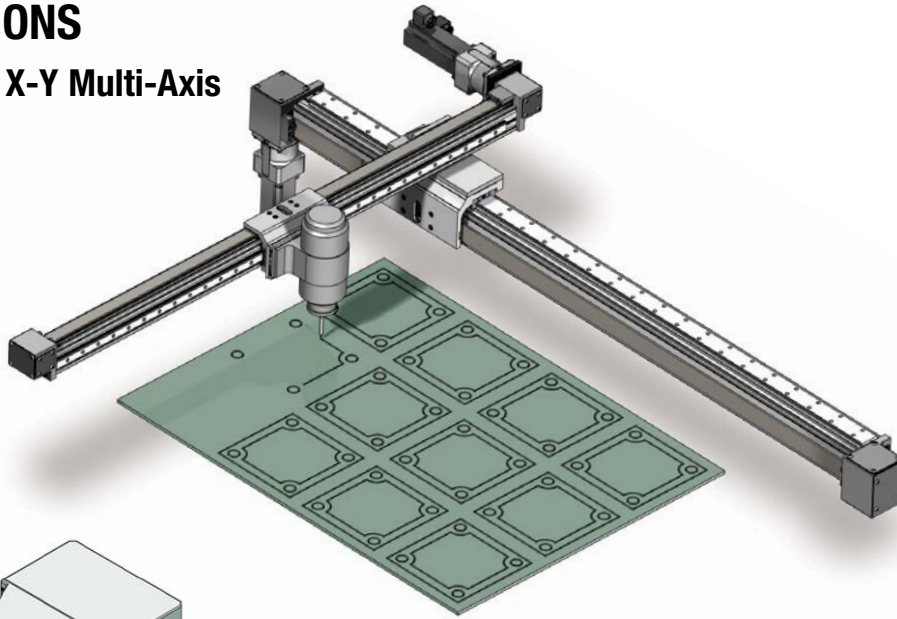
| | B3W | MXB-U | MXB-S | MXB-P |
|---|---|---|--|---|
| |  |  |  |  |
| Features: | High load and bending moment capacities | Basic thrust, requires external guidance and support | Medium load and bending moment capacities | High load and bending moment capacities |
| Load up to: <i>(with options)</i> | 35.6 kN [8,000 lbf] | NA | 4.6 kN [1,040 lbf] | 11.5 kN [2,584 lbf] |
| Thrust up to: | 1.4 kN [325 lbf] | 1.9 kN [418 lbf] | 1.9 kN [418 lbf] | 1.9 kN [418 lbf] |
| Speed up to: | 5.1 m/sec [200 in/sec] | 5.1 m/sec [200 in/sec] | 2.5 m/sec [100 in/sec] | 3.9 m/sec [150 in/sec] |
| Stroke Length up to: | 14.6 m [574 in] | 10.5 m [414 in] | 10.5 m [414 in] | 10.5 m [414 in] |
| www.tolomatic.com for complete information, search by literature number: | | | | |
| Literature Number: | 3600-4176 | 8500-4000 | 8500-4000 | 8500-4000 |

(Not all models deliver ALL maximum values listed, i.e.: Maximum thrust may not be available with maximum speed)

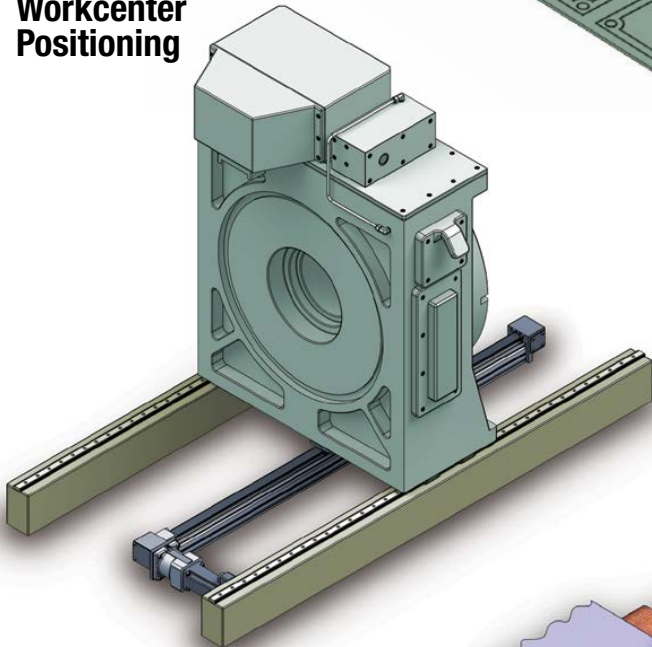
MXB Rodless Belt Drive Actuators

APPLICATIONS

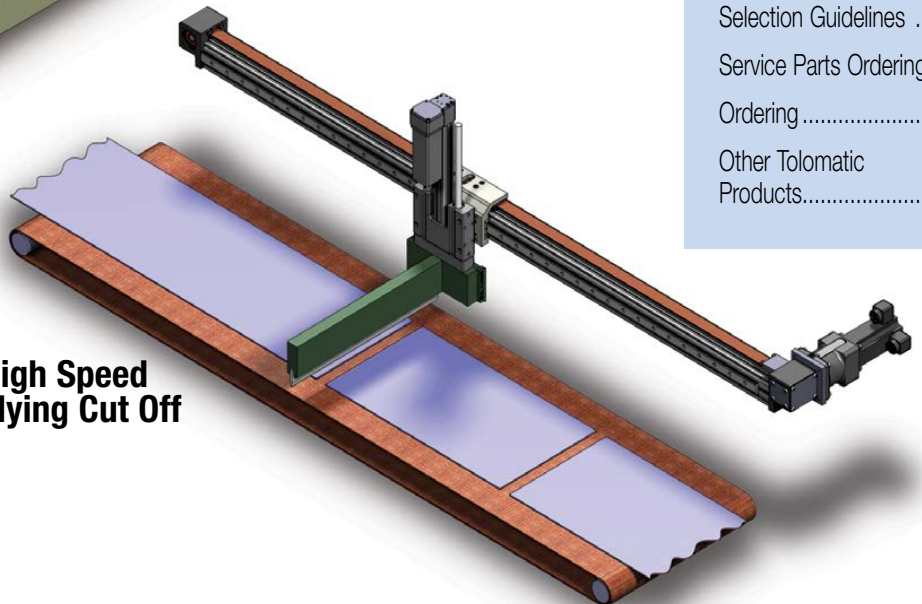
X-Y Multi-Axis



Workcenter Positioning



High Speed Flying Cut Off



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- Adhesive dispensing
- Aligning
- Animation
- Assembly
- Automotive
- Camera positioning
- Conveyors
- Cutting
- Diverters
- Inspection
- Laser marking
- Material cutting
- Milling
- Packaging equipment
- Parts transfer
- Pick & place
- Positioning
- Product handling
- Pulp & Paper
- Slitting
- Sorting
- Spraying
- Stacking
- Table positioning
- Test stations
- Wire winding

MXB-**U** UNGUIDED BELT-DRIVE ACTUATOR

ENDURANCE TECHNOLOGYSM

A Tolomatic Design Principle

Endurance TechnologySM features are designed for maximum durability to provide extended service life.

The MXB-U rodless actuator is a pre-assembled compact linear belt solution for use in applications with existing guides & supports. This economical actuator features speeds up to 5080 mm/sec (200 in/sec) and thrusts up to 1859 N (418 lbf). Built-to-order in stroke lengths up to 10,500 mm (414 in).

MOTOR ORIENTATION

YOU CAN CHOOSE:

- Direct drive option directly couples motor to the drive shaft; one-piece housing construction for optimum alignment and support of the motor
- Reduction option in 3:1 reduction (2:1 on MXB16)

DURABLE BELT MATERIAL

High power polyurethane HTD tooth profile belt with steel tensile members resists stretching

YOUR MOTOR HERE

YOU CAN CHOOSE:

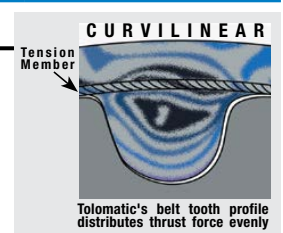
- Specify the device to be installed and actuator ships with proper mounting hardware
- Specify and ship your device to Tolomatic for factory installation
- Motor supplied and installed by Tolomatic

OVERSIZED PULLEY BEARINGS

Drive shaft assembly incorporates oversized shielded/sealed ball bearings for long life and high speeds

STEEL REINFORCED/HTD BELT PROFILE

- Belt of polyurethane material reinforced with steel tension members to produce high carrier thrusts without belt stretch.
- HTD tooth profile distributes tooth load more evenly and provides greater tooth shear strength, allowing for higher thrust loading.
- The deep teeth of the HTD profile are cogging-resistant, preventing potentially damaging positioning errors.



Tolomatic... MAXIMUM DURABILITY

EXCELLENCE IN MOTION

INCH OR METRIC MOUNTING

Your choice of blank, inch (US standard) or metric mounting to the plate

LOW PLATE HEIGHT

Reduces overall actuator envelope

EXTERNAL BUMPERS

Polyurethane bumpers protect the belt and clamp assembly from damage at end-of-stroke

BELT TENSIONING SYSTEM

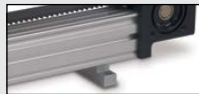
The open slot on the guide plate permits easy access to the belt tensioning screw. No disassembly required

LIGHTWEIGHT ALUMINUM DESIGN

Clear anodized extrusion design is optimized for rigidity and strength

NOTE: Boxed letters indicate ordering codes

OPTIONS



MOUNTING PLATES **M****P**

- Provides clearance for motor and mount
- 16,25,32 sizes attach with T-Nuts
- 40,50,63 sizes attach with Tube Clamps



HEAD COVER PLATE **H****C****2**

- Provides protection for pulley and bearing



TUBE CLAMPS **T****C**

- Used for intermediate support
- Flush with bottom of actuator to retain low profile
- Drop-in, adjustable mounting locations (Not available on the MXB16U)



SWITCHES

- Wide variety of sensing choices: Reed, Solid State PNP or NPN, available normally open or normally closed
- Flush mount, drop-in installation
- Bright LEDs, power & signal indication
- CE rated, RoHS compliant

MXB-S SOLID BEARING BELT-DRIVE

ENDURANCE TECHNOLOGYSM

A Tolomatic Design Principle

Endurance TechnologySM features are designed for maximum durability to provide extended service life.

The MXB-S rodless style actuator is a compact linear belt solution for use in applications requiring light to moderate load carrying and guidance. The MXB-S actuator utilizes two field replaceable solid bearings that optimize stress distribution for optimal performance, rigidity and life. This economical actuator features speeds up to 2540 mm/sec (100 in/sec) and thrusts up to 1859 N (418 lbf). Built-to-order in stroke lengths up to 10,500 mm (414 in).

LARGE FLEXIBLE MOUNTING PATTERN

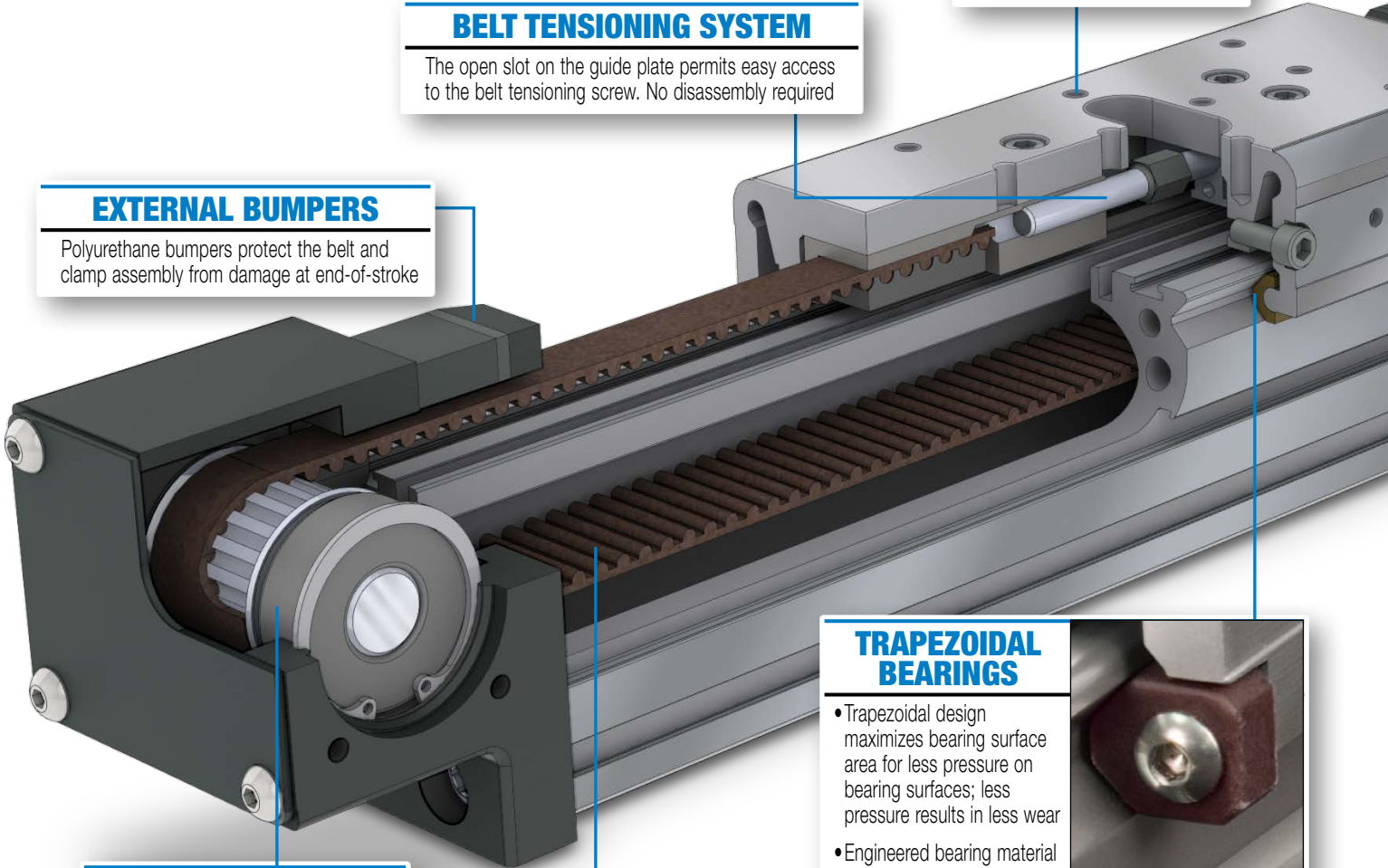
- Carrier gives more load stability
- Directly compatible with existing BCS & BC2 applications
- More fastening options

BELT TENSIONING SYSTEM

The open slot on the guide plate permits easy access to the belt tensioning screw. No disassembly required

EXTERNAL BUMPERS

Polyurethane bumpers protect the belt and clamp assembly from damage at end-of-stroke



OVERSIZED PULLEY BEARINGS

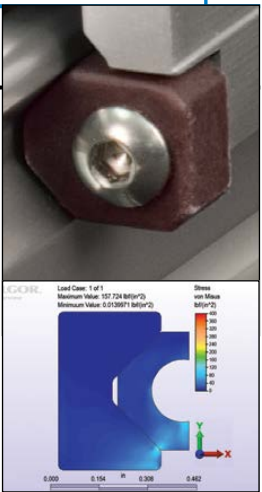
Drive shaft assembly incorporates oversized shielded/sealed ball bearings for long life and high speeds

DURABLE BELT MATERIAL

High power polyurethane HTD tooth profile belt with steel tensile members resists stretching

TRAPEZOIDAL BEARINGS

- Trapezoidal design maximizes bearing surface area for less pressure on bearing surfaces; less pressure results in less wear
- Engineered bearing material has low static and dynamic friction with low wear properties for long lasting, smooth operation
- Bearings are field replaceable for extended service life



INCH OR METRIC MOUNTING

Your choice of blank, inch (US standard) or metric mounting to the plate

MOTOR ORIENTATION

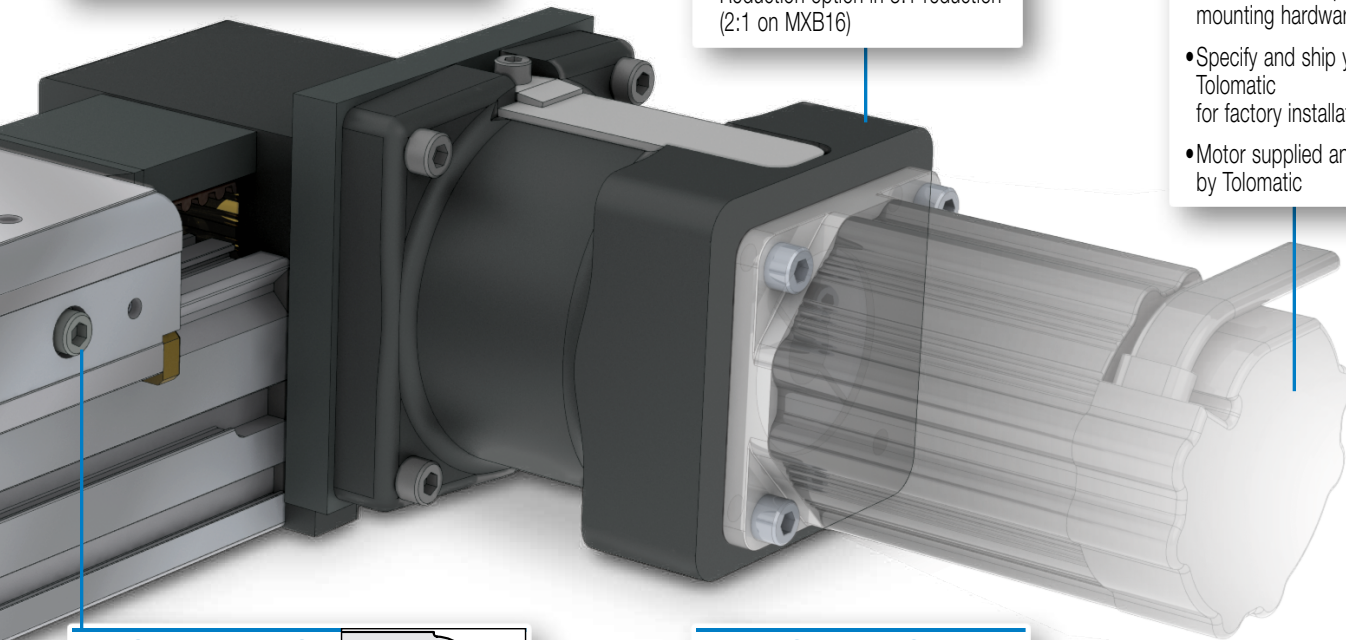
YOU CAN CHOOSE:

- Direct drive option directly couples motor to the drive shaft; one-piece housing construction for optimum alignment and support of the motor
- Reduction option in 3:1 reduction (2:1 on MXB16)

YOUR MOTOR HERE

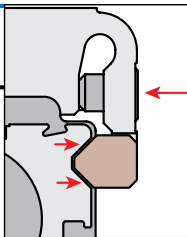
YOU CAN CHOOSE:

- Specify the device to be installed and actuator ships with proper mounting hardware
- Specify and ship your device to Tolomatic for factory installation
- Motor supplied and installed by Tolomatic



NON-BINDING BEARING ARMS

Bearings are tensioned indirectly, providing bind free adjustment



LIGHTWEIGHT ALUMINUM DESIGN

Clear anodized extrusion design is optimized for rigidity and strength

OPTIONS



AUXILIARY CARRIER **D****C**

- 2X higher Fz (load) capacity
- High bending moment capacity



FLOATING MOUNT **F****L**

- Compensates for non-parallelism between MX actuator and externally guided load



TUBE CLAMPS **T****C**

- Used for intermediate support
- Flush with bottom of actuator to retain low profile
- Drop-in, adjustable mounting locations (MXB16 uses T-nuts with mounting plates)

NOTE: Boxed letters indicate ordering codes



MOUNTING PLATES **M****P**

- Provides clearance for motor and mount
- 16,25,32 sizes attach with T-Nuts
- 40,50,63 sizes attach with Tube Clamps



HEAD COVER PLATE **H****C****2**

- Provides protection for pulley and bearing



SWITCHES

- Wide variety of sensing choices: Reed, Solid State PNP or NPN, available normally open or normally closed
- Flush mount, drop-in installation
- Bright LEDs, power & signal indication
- CE rated, RoHS compliant

MXB-P PROFILED RAIL BELT-DRIVE ACTUATOR

ENDURANCE TECHNOLOGYSM

A Tolomatic Design Principle

Endurance TechnologySM features are designed for maximum durability to provide extended service life.

The MXB-P rodless electric belt-drive actuator is designed for applications requiring moderate to heavy load carrying and guidance. The MXB-P actuator features a profiled rail system with recirculating ball linear guides for optimal performance. The MXB-P belt-driven actuator features speeds up to 3810 mm/sec (150 in/sec) and thrusts up to 1859 N (418 lbf). Built-to-order in stroke lengths up to 10,500 mm (414 in).

LOW CARRIER HEIGHT

- Reduces overall actuator envelope
- Large mounting pattern for excellent load stability

DURABLE BELT MATERIAL

High power polyurethane HTD tooth profile belt with steel tensile members resists stretching

OVERSIZED PULLEY BEARINGS

Drive shaft assembly incorporates oversized shielded/sealed ball bearings for long life and high speeds

MOTOR ORIENTATION

YOU CAN CHOOSE:

- Direct drive option directly couples motor to the drive shaft; one-piece housing construction for optimum alignment and support of the motor
- Reduction option in 3:1 reduction (2:1 on MXB16)

YOUR MOTOR HERE

YOU CAN CHOOSE:

- Specify the device to be installed and actuator ships with proper mounting hardware
- Specify and ship your device to Tolomatic for factory installation
- Motor supplied and installed by Tolomatic

INCH OR METRIC MOUNTING

Your choice of blank, inch (US standard) or metric mounting to the plate

LIGHTWEIGHT ALUMINUM DESIGN

Clear anodized extrusion design is optimized for rigidity and strength

EXTERNAL BUMPERS

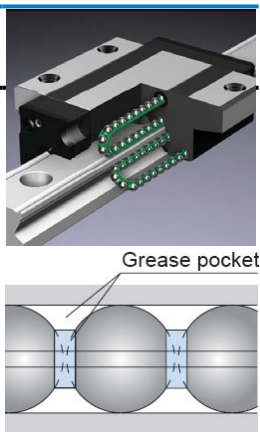
Polyurethane bumpers protect the belt and clamp assembly from damage at end-of-stroke

BELT TENSIONING SYSTEM

The open slot on the guide plate permits easy access to the belt tensioning screw. No disassembly required

RECIRCULATING BALL BEARINGS

- Recirculating ball bearings are used to reduce friction and extend actuator life
- Designed with a grease pocket between ball elements to reduce friction, noise and maintenance
- Large permissible moment loads
- High speed operation, low heat generation
- High precision, smooth, low friction motion



NOTE: Boxed letters indicate ordering codes

OPTIONS



AUXILIARY CARRIER **D****C**

- 2X higher Fz & Fy (load) capacity
- High bending moment capacity



MOUNTING PLATES **M****P**

- Provides clearance for motor and mount
- 16,25,32 sizes attach with T-Nuts
- 40,50,63 sizes attach with Tube Clamps



TUBE CLAMPS **T****C**

- Used for intermediate support
 - Flush with bottom of actuator to retain low profile
 - Drop-in adjustable mounting locations
- (Not available on the 16, 25 or 32 MXB-P sizes)



HEAD COVER PLATE **H****C****2**

- Provides protection for pulley and bearing



SWITCHES

- Wide variety of sensing choices: Reed, Solid State PNP or NPN, available normally open or normally closed
- Flush mount, drop-in installation
- Bright LEDs, power & signal indication
- CE rated, RoHS compliant

MXB Rodless Belt Drive Actuators

ACTUATOR SPECIFICATIONS AND BREAKAWAY TORQUE

| MXB U, S & P | | | | | | BREAKAWAY TORQUE | |
|--------------|------------|------------------|-------------------|-----------------|-------------|------------------|---------------------------|
| MXB SIZE | BELT WIDTH | BELT DEAD LENGTH | PULLEY PITCH DIA. | STROKE PER REV. | MAX. STROKE | SINGLE CARRIER | AUX. CARRIER OPT. (MXB-P) |
| | mm | mm | mm | mm | m | N-m | N-m |
| 16 | 10 | 363.0 | 19.1 | 60.1 | 5.84 | 0.452 | 0.678 |
| 25 | 18 | 475.5 | 25.5 | 80.0 | 10.5 | 0.565 | 0.791 |
| 32 | 25 | 556.0 | 31.8 | 100.0 | 10.5 | 0.904 | 1.130 |
| 40 | 30 | 633.7 | 38.2 | 120.0 | 10.5 | 1.130 | 1.356 |
| 50 | 40 | 692.2 | 44.6 | 140.0 | 10.4 | 1.695 | 2.034 |
| 63 | 50 | 917.2 | 54.1 | 170.0 | 5.51 | 2.260 | 2.825 |

| MXB U, S & P | | | | | | BREAKAWAY TORQUE | |
|--------------|------------|------------------|-------------------|-----------------|-------------|------------------|---------------------------|
| MXB SIZE | BELT WIDTH | BELT DEAD LENGTH | PULLEY PITCH DIA. | STROKE PER REV. | MAX. STROKE | SINGLE CARRIER | AUX. CARRIER OPT. (MXB-P) |
| | in | in | in | in | in | lb-in | lb-in |
| 16 | 0.39 | 14.29 | 0.753 | 2.366 | 230 | 4.0 | 6.0 |
| 25 | 0.71 | 18.72 | 1.003 | 3.151 | 414 | 5.0 | 7.0 |
| 32 | 0.98 | 21.89 | 1.253 | 3.936 | 413 | 8.0 | 10.0 |
| 40 | 1.18 | 24.95 | 1.504 | 4.725 | 412 | 10.0 | 12.0 |
| 50 | 1.57 | 27.25 | 1.754 | 5.510 | 410 | 15.0 | 18.0 |
| 63 | 1.97 | 36.11 | 2.130 | 6.692 | 217 | 20.0 | 25.0 |

| MXB-U SIZE | WEIGHT | | | | INERTIA | | |
|------------|----------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|
| | PLATE ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER cm OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | PLATE ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | PER cm OF STROKE |
| | kg | kg | kg | kg/cm | kg-cm ² | kg-cm ² | kg-cm ² |
| 16 | 0.05 | 0.05 | 0.72 | 0.0150 | 0.0250 | 0.0870 | 0.0006 |
| 25 | 0.12 | 0.07 | 1.17 | 0.0246 | 0.0759 | 0.3073 | 0.0020 |
| 32 | 0.22 | 0.13 | 1.89 | 0.0423 | 0.4143 | 0.8906 | 0.0043 |
| 40 | 0.41 | 0.21 | 3.55 | 0.0629 | 1.0884 | 2.2430 | 0.0075 |
| 50 | 0.47 | 0.33 | 4.50 | 0.0843 | 2.1196 | 3.9449 | 0.0135 |
| 63 | 1.15 | 0.38 | 7.46 | 0.1488 | 5.7101 | 11.1931 | 0.0249 |

| MXB-U SIZE | WEIGHT | | | | INERTIA | | |
|------------|----------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|
| | PLATE ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER in OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | PLATE ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | PER in OF STROKE |
| | lb | lb | lb | lb/in | lb-in ² | lb-in ² | lb-in ² |
| 16 | 0.11 | 0.10 | 1.59 | 0.084 | 0.0085 | 0.0297 | 0.0005 |
| 25 | 0.27 | 0.15 | 2.59 | 0.138 | 0.0259 | 0.1050 | 0.0017 |
| 32 | 0.48 | 0.30 | 4.17 | 0.237 | 0.1416 | 0.3043 | 0.0037 |
| 40 | 0.90 | 0.46 | 7.83 | 0.352 | 0.3719 | 0.7665 | 0.0065 |
| 50 | 1.03 | 0.72 | 9.93 | 0.472 | 0.7243 | 1.3480 | 0.0117 |
| 63 | 2.54 | 0.83 | 16.44 | 0.833 | 1.9512 | 3.8249 | 0.0216 |

| MXB-S SIZE | WEIGHT | | | | INERTIA | | | |
|------------|------------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|--------------------|
| | CARRIER ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER cm OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | CARRIER ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | | PER cm OF STROKE |
| | | | | | | SINGLE CARRIER | AUX. CARRIER OPT. | |
| | kg | kg | kg | kg/cm | kg-cm ² | kg-cm ² | kg-cm ² | kg-cm ² |
| 16 | 0.15 | 0.05 | 0.84 | 0.0150 | 0.0250 | 0.1782 | 0.3151 | 0.0006 |
| 25 | 0.24 | 0.07 | 1.65 | 0.0246 | 0.0759 | 0.5060 | 0.9035 | 0.0020 |
| 32 | 0.45 | 0.14 | 2.63 | 0.0423 | 0.4143 | 1.4879 | 2.6365 | 0.0043 |
| 40 | 0.80 | 0.21 | 5.06 | 0.0629 | 1.0884 | 3.6828 | 6.6119 | 0.0075 |
| 50 | 1.17 | 0.33 | 7.35 | 0.0843 | 2.1196 | 7.4111 | 13.1956 | 0.0135 |
| 63 | 3.42 | 0.38 | 14.56 | 0.1488 | 5.7101 | 27.7891 | 52.8158 | 0.0249 |

| MXB-S SIZE | WEIGHT | | | | INERTIA | | | |
|------------|------------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|--------------------|
| | CARRIER ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER in OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | CARRIER ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | | PER in OF STROKE |
| | | | | | | SINGLE CARRIER | AUX. CARRIER OPT. | |
| | lb | lb | lb | lb/in | lb-in ² | lb-in ² | lb-in ² | lb-in ² |
| 16 | 0.33 | 0.10 | 1.86 | 0.084 | 0.0085 | 0.0609 | 0.1077 | 0.0005 |
| 25 | 0.54 | 0.15 | 3.64 | 0.138 | 0.0259 | 0.1729 | 0.3087 | 0.0017 |
| 32 | 1.00 | 0.30 | 5.80 | 0.237 | 0.1416 | 0.5084 | 0.9009 | 0.0037 |
| 40 | 1.77 | 0.46 | 11.16 | 0.352 | 0.3719 | 1.2585 | 2.2594 | 0.0065 |
| 50 | 2.57 | 0.72 | 16.20 | 0.472 | 0.7243 | 2.5325 | 4.5092 | 0.0117 |
| 63 | 7.54 | 0.83 | 32.10 | 0.833 | 1.9512 | 9.4960 | 18.0481 | 0.0216 |

| MXB-P SIZE | WEIGHT | | | | INERTIA | | | |
|------------|------------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|--------------------|
| | CARRIER ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER cm OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | CARRIER ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | | PER cm OF STROKE |
| | | | | | | SINGLE CARRIER | AUX. CARRIER OPT. | |
| | kg | kg | kg | kg/cm | kg-cm ² | kg-cm ² | kg-cm ² | kg-cm ² |
| 16 | 0.18 | 0.05 | 1.08 | 0.0183 | 0.0250 | 0.2014 | 0.3615 | 0.0006 |
| 25 | 0.38 | 0.07 | 1.98 | 0.0348 | 0.0759 | 0.7297 | 1.3508 | 0.0020 |
| 32 | 0.74 | 0.13 | 3.55 | 0.0569 | 0.4143 | 2.2232 | 4.1072 | 0.0043 |
| 40 | 1.14 | 0.21 | 6.38 | 0.0959 | 1.0884 | 4.9138 | 9.0740 | 0.0075 |
| 50 | 2.28 | 0.33 | 9.45 | 0.1337 | 2.1196 | 12.9416 | 24.2565 | 0.0135 |
| 63 | 4.25 | 0.38 | 16.89 | 0.1981 | 5.7101 | 33.8324 | 64.9024 | 0.0249 |

| MXB-P SIZE | WEIGHT | | | | INERTIA | | | |
|------------|------------------|-------------------------|---------------|------------------|------------------------------|--|--------------------|--------------------|
| | CARRIER ASSEMBLY | BELT TENSIONER ASSEMBLY | BASE ACTUATOR | PER in OF STROKE | DRIVE/IDLE PULLEY ASSEMBLIES | CARRIER ASSEMBLY (INCLUDING BELT TENSIONER ASSEMBLY) | | PER in OF STROKE |
| | | | | | | SINGLE CARRIER | AUX. CARRIER OPT. | |
| | lb | lb | lb | lb/in | lb-in ² | lb-in ² | lb-in ² | lb-in ² |
| 16 | 0.39 | 0.10 | 2.38 | 0.102 | 0.0085 | 0.0688 | 0.1235 | 0.0005 |
| 25 | 0.84 | 0.15 | 4.36 | 0.195 | 0.0259 | 0.2493 | 0.4616 | 0.0017 |
| 32 | 1.64 | 0.30 | 7.83 | 0.318 | 0.1416 | 0.7597 | 1.4035 | 0.0037 |
| 40 | 2.51 | 0.46 | 14.07 | 0.537 | 0.3719 | 1.6791 | 3.1007 | 0.0065 |
| 50 | 5.03 | 0.72 | 20.84 | 0.749 | 0.7243 | 4.4224 | 8.2889 | 0.0117 |
| 63 | 9.36 | 0.83 | 37.24 | 1.110 | 1.9512 | 11.5611 | 22.1783 | 0.0216 |

MAXIMUM VELOCITY U 5080 mm/sec *200 in/sec*

MAXIMUM VELOCITY S 2540 mm/sec *100 in/sec*

MAXIMUM VELOCITY P 3810 mm/sec *150 in/sec*

MAXIMUM ACCELERATION 30.48 m/sec² *1200 in/sec²*

REPEATABILITY ± 0.051 mm *± 0.002 in*

TEMPERATURE RANGE -12 to 54 °C *10 to 130 °F*

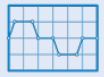
⚠ Heat generated by the motor and drive should be taken into consideration as well as linear velocity and work cycle time. For applications that require operation outside of the recommended temperature range, contact the factory.

STRAIGHTNESS, FLATNESS 0.01702 L mm *0.00067 L in*
Actuator mounted on a flat surface and fully restrained (see Mounting Plate Requirements, page MXB_11) L = Maximum distance between supports

⚠ The listed values relating to straightness/flatness are intended for reference purposes only, and not as an engineering standard of absolute tolerance for a given actuator. Appropriate installation is the single most important factor in reducing variation, so good engineering practices such as measurement, mapping, etc. must be employed in applications with stringent straightness/flatness requirements.

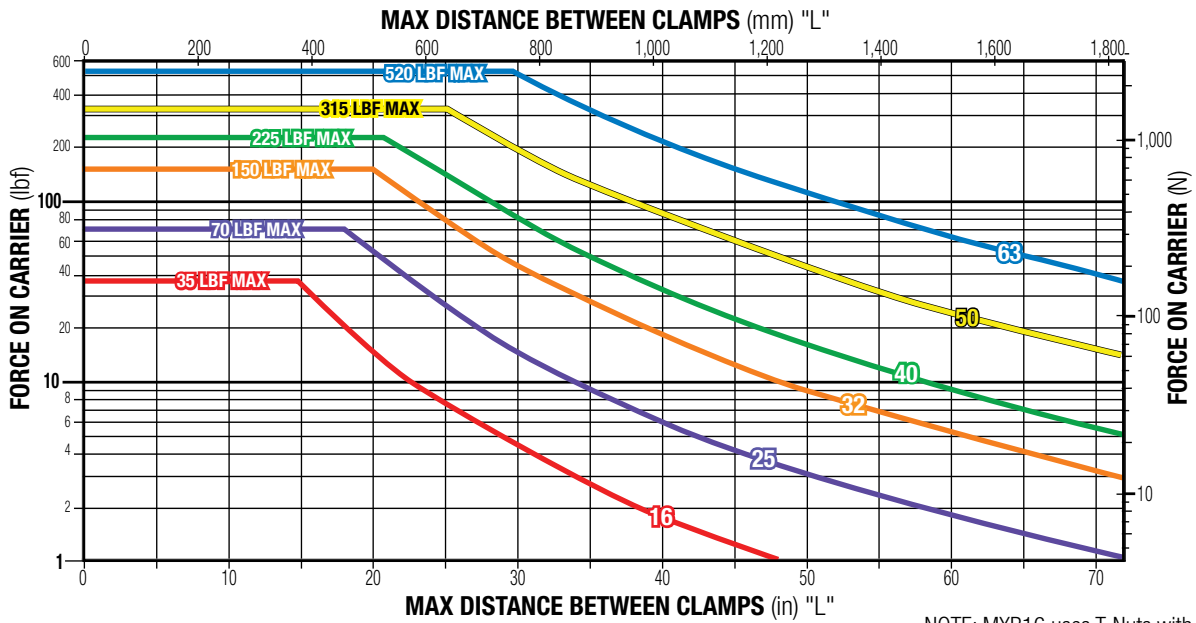
MXB Rodless Belt Drive Actuators

sizeit.tolomatic.com for fast, accurate actuator selection

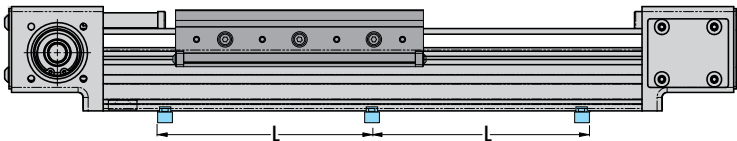


S & P TUBE CLAMP REQUIREMENTS

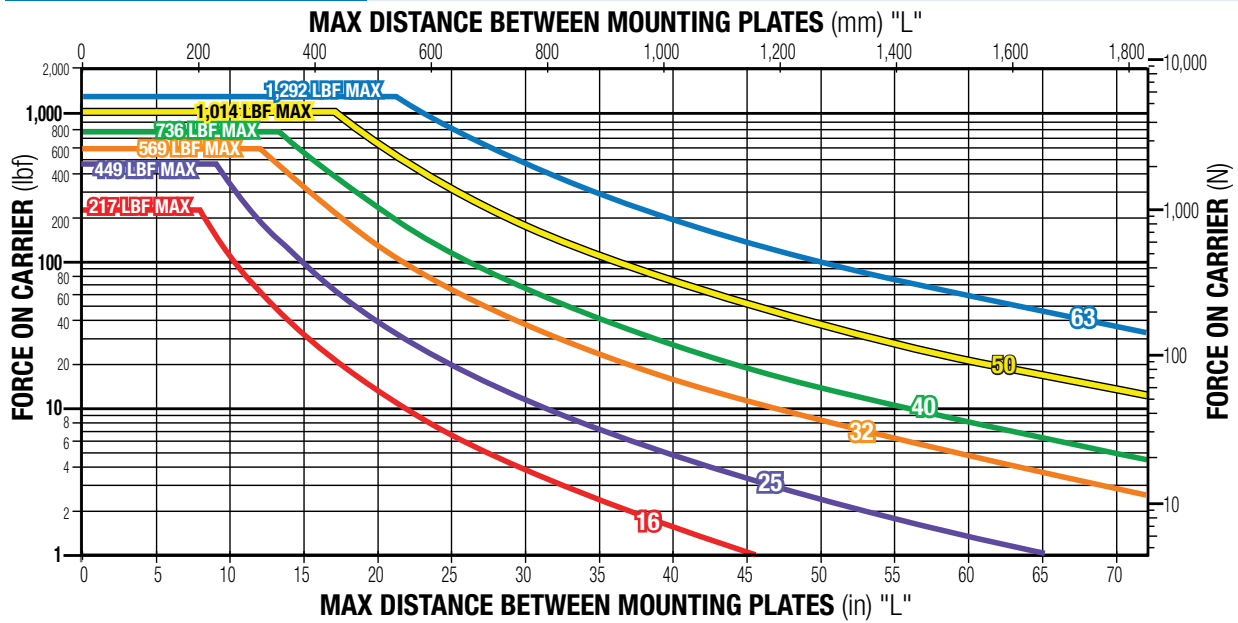
S SOLID BEARING



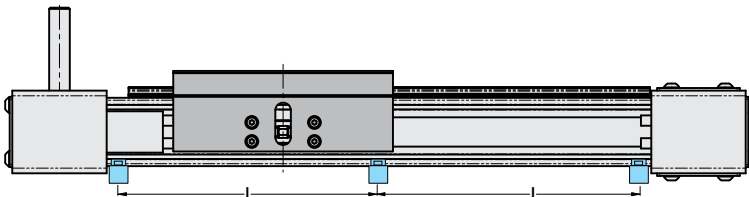
NOTE: MXB16 uses T-Nuts with mounting plates



P PROFILE RAIL BEARING



NOTE: MXB16 uses T-Nuts with mounting plates



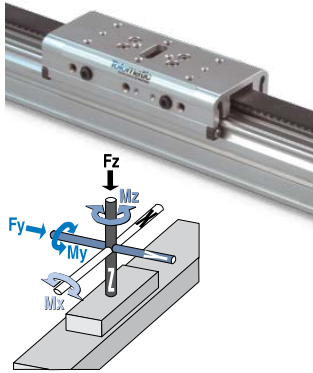
MXB-S Rodless Belt Drive Actuators

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S SOLID BEARING MOMENT AND LOAD CAPACITY

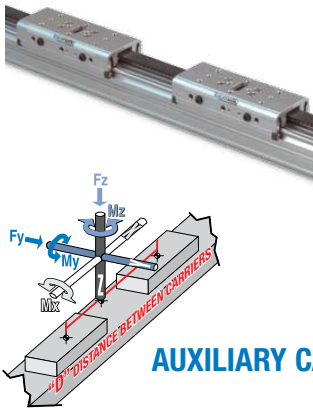
STANDARD CARRIER



| SIZE | MAX. BENDING MOMENTS | | | MAX. LOAD |
|------|----------------------|-------|------|-----------|
| | Mx | My | Mz | Fz |
| | N-m | N-m | N-m | N |
| 16 | 2.5 | 2.1 | 2.8 | 156 |
| 25 | 6.8 | 12.4 | 3.8 | 311 |
| 32 | 11.3 | 39.5 | 15.8 | 667 |
| 40 | 31.1 | 67.8 | 24.9 | 1,001 |
| 50 | 35.6 | 131.0 | 38.5 | 1,401 |
| 63 | 66.1 | 264.0 | 58.8 | 2,313 |

| SIZE | MAX. BENDING MOMENTS | | | MAX. LOAD |
|------|----------------------|--------|--------|-----------|
| | Mx | My | Mz | Fz |
| | in-lbs | in-lbs | in-lbs | lbf |
| 16 | 22 | 19 | 25 | 35 |
| 25 | 60 | 110 | 34 | 70 |
| 32 | 100 | 350 | 140 | 150 |
| 40 | 275 | 600 | 220 | 225 |
| 50 | 315 | 1,155 | 341 | 315 |
| 63 | 585 | 2,340 | 520 | 520 |

D/AUXILIARY CARRIER

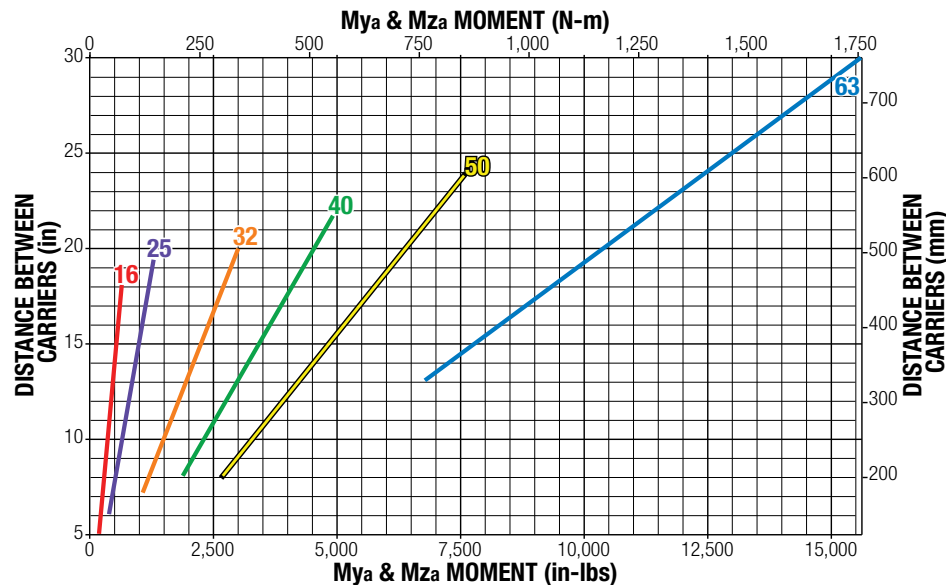


| SIZE | "D" MIN. | MAX. BENDING MOMENTS* | | | MAX. LOAD |
|------|----------|-----------------------|-------|-------|-----------|
| | | Mxa | Mya | Mza | Fza |
| | | N-m | N-m | N-m | N |
| 16 | 127 | 5.0 | 19.8 | 19.8 | 311 |
| 25 | 152 | 13.6 | 47.5 | 47.5 | 623 |
| 32 | 178 | 22.6 | 119.0 | 119.0 | 1,334 |
| 40 | 216 | 62.1 | 216.0 | 216.0 | 2,002 |
| 50 | 218 | 71.2 | 306.0 | 306.0 | 2,802 |
| 63 | 330 | 132.0 | 764.0 | 764.0 | 4,626 |

| SIZE | "D" MIN. | MAX. BENDING MOMENTS* | | | MAX. LOAD |
|------|----------|-----------------------|--------|--------|-----------|
| | | Mxa | Mya | Mza | Fza |
| | | in-lbs | in-lbs | in-lbs | lbf |
| 16 | 5.0 | 44 | 175 | 175 | 70 |
| 25 | 6.0 | 120 | 420 | 420 | 140 |
| 32 | 7.0 | 200 | 1,050 | 1,050 | 300 |
| 40 | 8.5 | 550 | 1,913 | 1,913 | 450 |
| 50 | 8.6 | 630 | 2,709 | 2,709 | 630 |
| 63 | 13.0 | 1,170 | 6,760 | 6,760 | 1,040 |

*At minimum "D" distance see graph below for complete information

AUXILIARY CARRIER BENDING MOMENTS WITH INCREASED "D" DISTANCE BETWEEN CARRIERS



Ratings were calculated with the following conditions:

- 1.) Coupling between carriers is rigid.
- 2.) Load is equally distributed between carriers.
- 3.) Coupling device applies no misalignment loads to carriers.

⚠ The above ratings are the maximum values for shock-free, vibration-free operation in a typical industrial environment, which must not be exceeded even in dynamic operation. Contact Tolomatic for assistance in selecting the most appropriate actuator for your application.

The moment and load capacity of the actuator bearing system is based on an L10 life of 5,000 linear km (2x10⁹ in) of travel. Life of the actuator will vary for each application depending on the combined loads, motion parameters and operating conditions. The load factor (L_F) for each application must not exceed a value of 1, as calculated below. Exceeding a load factor of 1 will diminish the actuator rated life.

$$L_F = \frac{M_x}{M_{x_{max}}} + \frac{M_y}{M_{y_{max}}} + \frac{M_z}{M_{z_{max}}} + \frac{F_y}{F_{y_{max}}} + \frac{F_z}{F_{z_{max}}} \leq 1$$

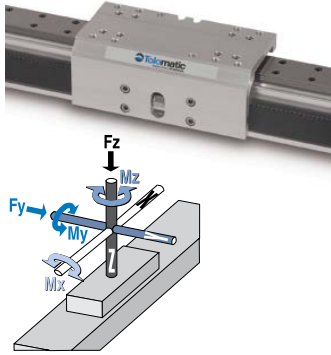
With combined loads, L_F must not exceed the value 1.

MXB-P Rodless Belt Drive Actuators

PROFILED RAIL BEARING MOMENT AND LOAD CAPACITY

⚠ Mating surface of mounted component must maintain a flatness of at least 0.040mm [0.0015"]

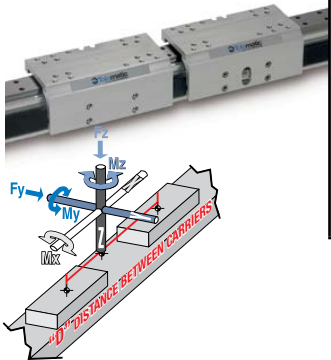
STANDARD CARRIER



| SIZE | MAX. BENDING MOMENTS | | | MAX. LOAD | MAX. THRUST |
|------|----------------------|-------|-------|-----------|-------------|
| | Mx | My | Mz | Fy & Fz | THRUST |
| | N-m | N-m | N-m | N | N |
| 16 | 4.5 | 38.3 | 38.3 | 966 | 169 |
| 25 | 14.3 | 56.7 | 42.6 | 1,996 | 672 |
| 32 | 25.6 | 152.0 | 152.0 | 2,531 | 930 |
| 40 | 68.2 | 216.0 | 216.0 | 3,274 | 1,112 |
| 50 | 91.7 | 394.0 | 394.0 | 4,510 | 1,446 |
| 63 | 115.0 | 603.0 | 603.0 | 5,745 | 1,859 |

| SIZE | MAX. BENDING MOMENTS | | | MAX. LOAD | MAX. THRUST |
|------|----------------------|--------|--------|-----------|-------------|
| | Mx | My | Mz | Fy & Fz | THRUST |
| | in-lbs | in-lbs | in-lbs | lbf | lbf |
| 16 | 39 | 339 | 339 | 217 | 38 |
| 25 | 126 | 502 | 377 | 449 | 151 |
| 32 | 226 | 1,344 | 1,344 | 569 | 209 |
| 40 | 604 | 1,913 | 1,913 | 736 | 250 |
| 50 | 811 | 3,483 | 3,483 | 1,014 | 325 |
| 63 | 1,019 | 5,339 | 5,339 | 1,292 | 418 |

AUXILIARY CARRIER



| SIZE | "D" MIN. | MAX. BENDING MOMENTS | | | MAX. LOAD |
|------|----------|----------------------|-------|-------|-----------|
| | | Mxa | Mya | Mza | Fya & Fza |
| | | mm | N-m | N-m | N-m |
| 16 | 127 | 8.9 | 70.0 | 70.0 | 1,932 |
| 25 | 152 | 28.5 | 182 | 182 | 3,993 |
| 32 | 178 | 51.1 | 249 | 249 | 5,063 |
| 40 | 216 | 136.0 | 407 | 407 | 6,549 |
| 50 | 218 | 183.0 | 561 | 561 | 9,020 |
| 63 | 330 | 230.0 | 1,074 | 1,074 | 11,490 |

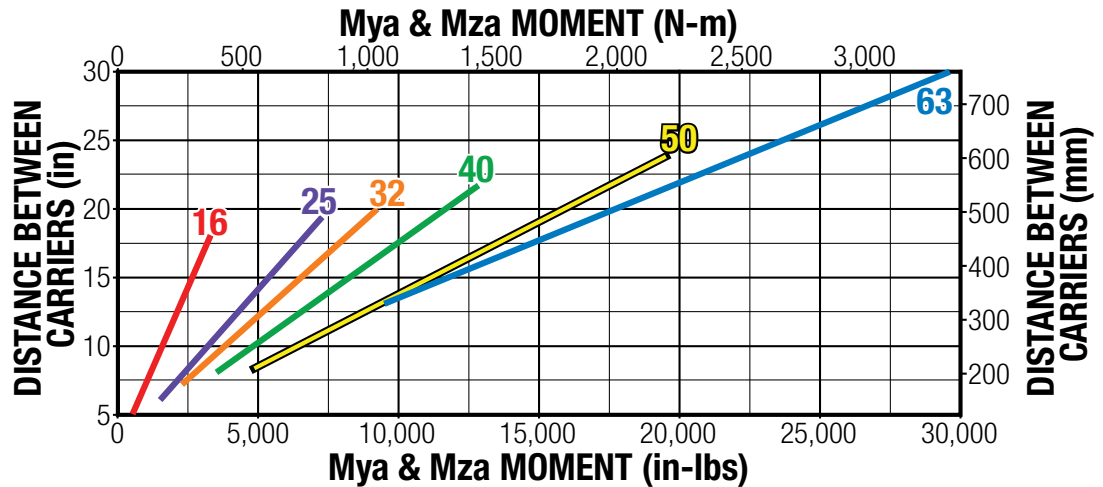
| SIZE | "D" MIN. | MAX. BENDING MOMENTS | | | MAX. LOAD |
|------|----------|----------------------|--------|--------|-----------|
| | | Mxa | Mya | Mza | Fya & Fza |
| | | in | in-lbs | in-lbs | in-lbs |
| 16 | 5.0 | 79 | 620 | 620 | 434 |
| 25 | 6.0 | 252 | 1,610 | 1,610 | 898 |
| 32 | 7.0 | 453 | 2,202 | 2,202 | 1,138 |
| 40 | 8.5 | 1,208 | 3,601 | 3,601 | 1,472 |
| 50 | 8.6 | 1,623 | 4,966 | 4,966 | 2,028 |
| 63 | 13.0 | 2,038 | 9,508 | 9,508 | 2,583 |

*At minimum "D" distance - see graph below for bending moments at greater distances

AUXILIARY CARRIER BENDING MOMENTS WITH INCREASED "D" DISTANCE BETWEEN CARRIERS

Ratings were calculated with the following conditions:

- 1.) Coupling between carriers is rigid.
- 2.) Load is equally distributed between carriers.
- 3.) Coupling device applies no misalignment loads to carriers.



⚠ The above ratings are the maximum values for shock-free, vibration-free operation in a typical industrial environment, which must not be exceeded even in dynamic operation. Contact Tolomatic for assistance in selecting the most appropriate actuator for your application.

The moment and load capacity of the actuator bearing system is based on an L10 life of 5,000 linear km (2x10⁹ in) of travel. Life of the actuator will vary for each application depending on the combined loads, motion parameters and operating conditions. The load factor (L_F) for each application must not exceed a value of 1, as calculated below. Exceeding a load factor of 1 will diminish the actuator rated life.

$$L_F = \frac{M_x}{M_{x_{max}}} + \frac{M_y}{M_{y_{max}}} + \frac{M_z}{M_{z_{max}}} + \frac{F_y}{F_{y_{max}}} + \frac{F_z}{F_{z_{max}}} \leq 1$$

With combined loads, L_F must not exceed the value 1.

MXB-P Rodless Belt Drive Actuator

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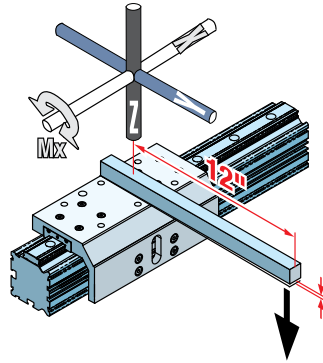
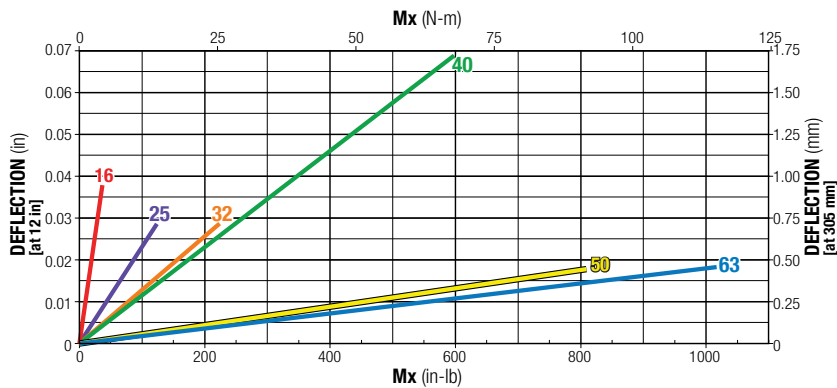


LOAD DEFLECTION

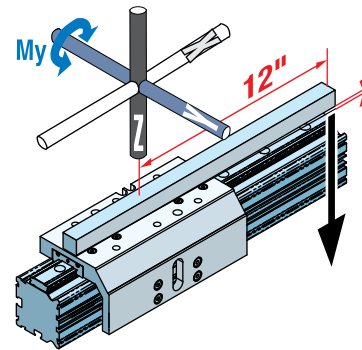
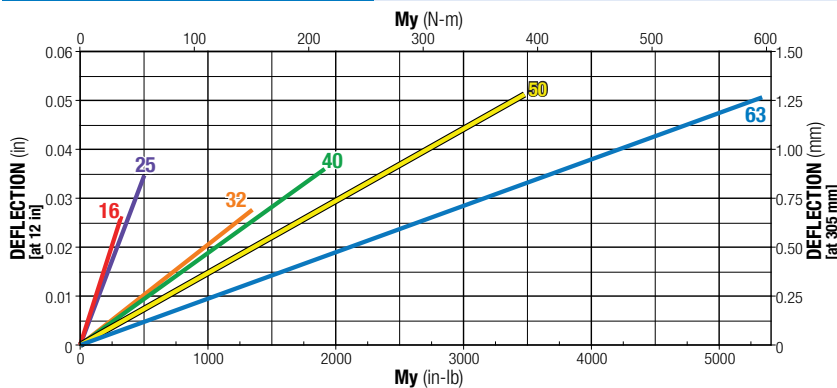
DEFLECTION TESTING WAS DONE UNDER THESE CRITERIA:

- 1.) Actuator was properly mounted with distance between mounting plates within recommendations
- 2.) Deflection was measured at 12" from center of carrier as shown (see Mounting Plate Requirements page me_11)

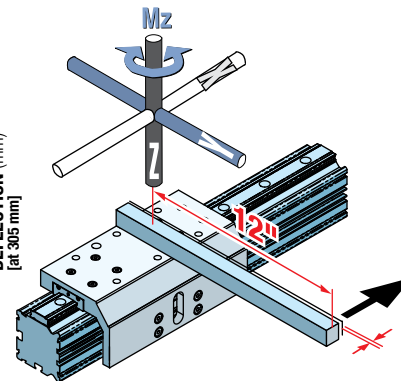
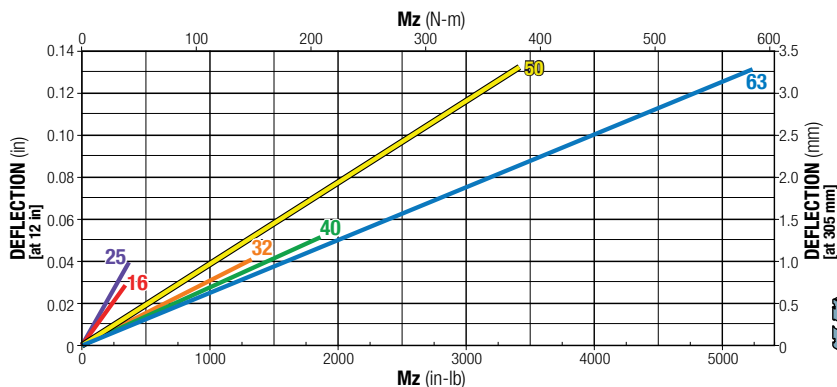
DEFLECTION ABOUT X AXIS



DEFLECTION ABOUT Y AXIS



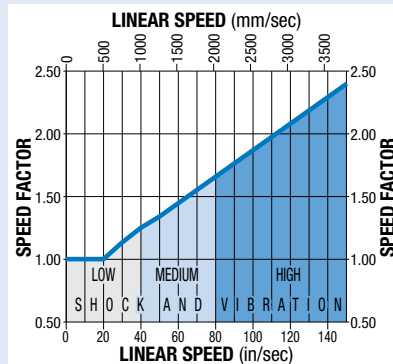
DEFLECTION ABOUT Z AXIS



SPEED FACTOR

FOR APPLICATIONS WITH HIGH SPEED OR SIGNIFICANT SHOCK AND VIBRATION:

Calculated values of loads and bending moments must be increased by speed factor from the graph at right to obtain full rated life of profiled rail bearing system.



PROFILED RAIL LUBRICATION

Proper lubrication of profiled rail bearing system is essential for normal operation and achievement of full rated life of MX-P actuators. Lubrication should be performed at intervals of 101 km (4x10⁶ in) of travel or once every year, whichever occurs first. **However, operating conditions such as high speed or significant shock and vibration may require more frequent lubrication.** Please consult Tolomatic for recommendations.

Recommended grease types:

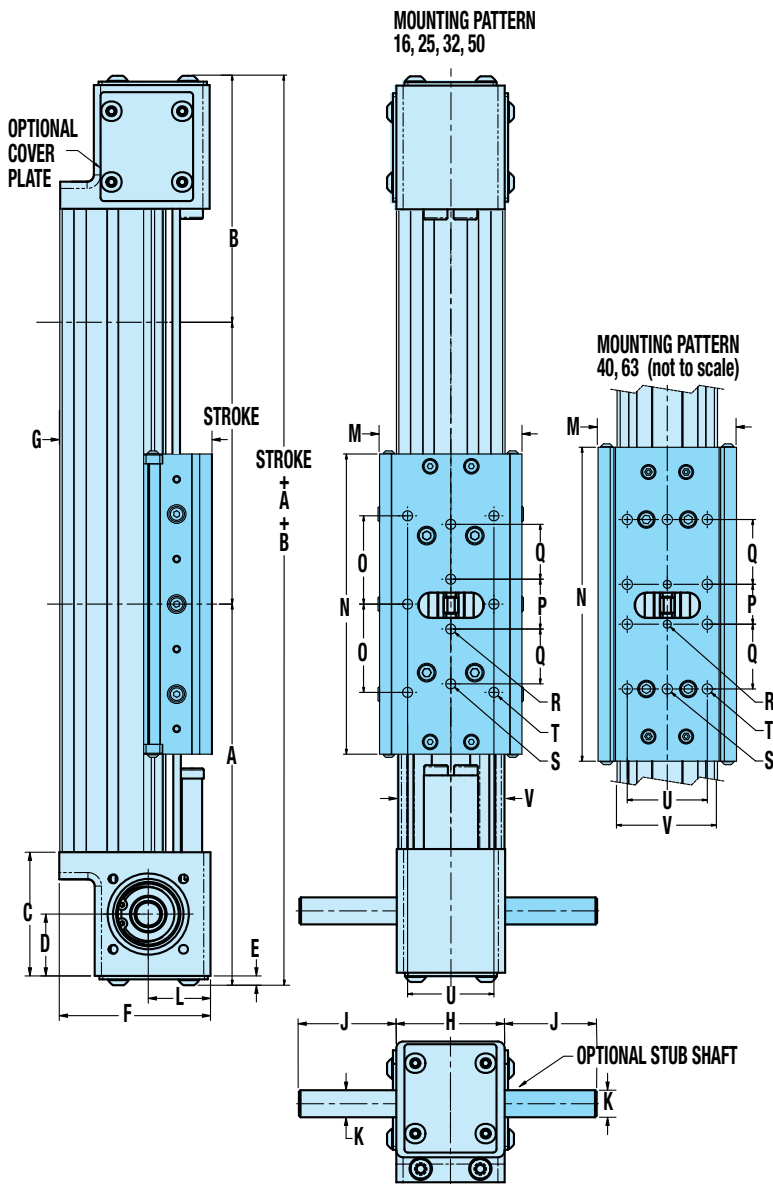
1. Refined mineral oil-based multi-purpose grease with lithium thickening agent.
2. High-grade synthetic oil-based grease with urea thickening agent.

MXB-S Rodless Belt Drive Actuator

tolomatic.com/CAD Download 3D CAD
Always use CAD solid model to determine
critical dimensions



SOLID BEARING DIMENSIONS



| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|---------|---------------|---------------|----------------|----------------|----------------|----------------|
| A | 135.3 | 173.9 | 179.3 | 216.6 | 217.8 | 275.1 |
| B | 119.0 | 139.3 | 163.2 | 192.7 | 212.0 | 262.1 |
| C | 50.8 | 58.0 | 55.9 | 78.7 | 82.6 | 96.1 |
| D | 25.4 | 29.0 | 25.4 | 39.4 | 40.0 | 45.3 |
| E | 3.8 | 4.4 | 4.4 | 4.4 | 4.4 | 4.4 |
| F | 52.8 | 66.0 | 77.5 | 93.8 | 110.6 | 139.3 |
| G* | 45.8 | 58.4 | 77.8 | 89.2 | 112.8 | 139.7 |
| H | 44.5 | 50.8 | 69.9 | 82.6 | 98.4 | 111.1 |
| (LMI) J | 15.0 | 57.7 | 57.7 | 47.5 | 47.5 | 47.5 |
| (RP) J | 46.6 | 57.7 | 57.7 | 47.5 | 47.5 | 47.5 |
| K | Ø9.53 | Ø12.70 | Ø12.70 | Ø12.70 | Ø12.70 | Ø12.70 |
| L | 26.4 | 29.2 | 27.9 | 39.7 | 41.5 | 52.2 |
| M | 40.1 | 55.4 | 72.6 | 88.2 | 104.1 | 142 |
| N | 110.0 | 134.9 | 153 | 200 | 200.9 | 307.6 |
| O | 30 | 39.9 | 45 | - | 47.8 | - |
| P | - | 25.4 | 25.4 | 25.4 | 63.5 | 76.2 |
| Q | - | 27.2 | 28 | 41.3 | 31.8 | 38.1 |
| R | - | M6x1.0 (2) | M8x1.25 (2) | M8x1.25 (2) | M10x1.5 (2) | M10x1.5 (2) |
| S | - | M6x1.0 (2) | M8x1.25 (2) | M8x1.25 (2) | M10x1.5 (2) | M10x1.5 (2) |
| T | M4x0.7 (6) | M6x1.0 (6) | M8x1.25 (6) | M8x1.25 (8) | M10x1.5 (6) | M10x1.5 (8) |
| U* | 30.0 | 30.0 | 44.0 | 51.0 | 65.8 | 82.6 |
| V | 30.00 | 42.00 | 55.37 | 64.00 | 78.74 | 100.00 |

Dimensions in millimeters

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|---------|-----------|---------------|---------------|----------------|---------------|---------------|
| A | 5.33 | 6.85 | 7.06 | 8.53 | 8.57 | 10.83 |
| B | 4.69 | 5.49 | 6.43 | 7.59 | 8.34 | 10.33 |
| C | 2.00 | 2.28 | 2.20 | 3.10 | 3.25 | 3.79 |
| D | 1.00 | 1.14 | 1.00 | 1.55 | 1.58 | 1.79 |
| E | 0.15 | 0.17 | 0.17 | 0.17 | 0.17 | 0.17 |
| F | 2.08 | 2.60 | 3.05 | 3.69 | 4.35 | 5.48 |
| G* | 1.80 | 2.30 | 3.06 | 3.51 | 4.44 | 5.50 |
| H | 1.75 | 2.00 | 2.75 | 3.25 | 3.88 | 4.38 |
| (LMI) J | 0.59 | 2.27 | 2.27 | 1.87 | 1.87 | 1.87 |
| (RP) J | 1.83 | 2.27 | 2.27 | 1.87 | 1.87 | 1.87 |
| K | Ø0.375 | Ø0.500 | Ø0.500 | Ø0.500 | Ø0.500 | Ø0.500 |
| L | 1.04 | 1.15 | 1.10 | 1.56 | 1.63 | 2.06 |
| M | 1.58 | 2.18 | 2.86 | 3.47 | 4.1 | 5.59 |
| N | 4.33 | 5.31 | 6.02 | 7.87 | 7.91 | 12.11 |
| O | 1.18 | 1.57 | 1.77 | - | 1.88 | - |
| P | - | 1.00 | 1.00 | 1.00 | 2.50 | 3.00 |
| Q | - | 1.07 | 1.10 | 1.63 | 1.25 | 1.50 |
| R | - | 1/4-20 (2) | 1/4-20 (2) | 1/4-20 (2) | 3/8-16 (2) | 3/8-16 (2) |
| S | - | #10-32 (2) | 1/4-20 (2) | 5/16-18 (2) | 3/8-16 (2) | 3/8-16 (2) |
| T | #8-32 (6) | 1/4-20 (6) | 1/4-20 (6) | 5/16-18 (8) | 3/8-16 (6) | 3/8-16 (8) |
| U* | 1.18 | 1.18 | 1.73 | 2.00 | 2.59 | 3.25 |
| V | 1.18 | 1.65 | 2.18 | 2.52 | 3.10 | 3.94 |

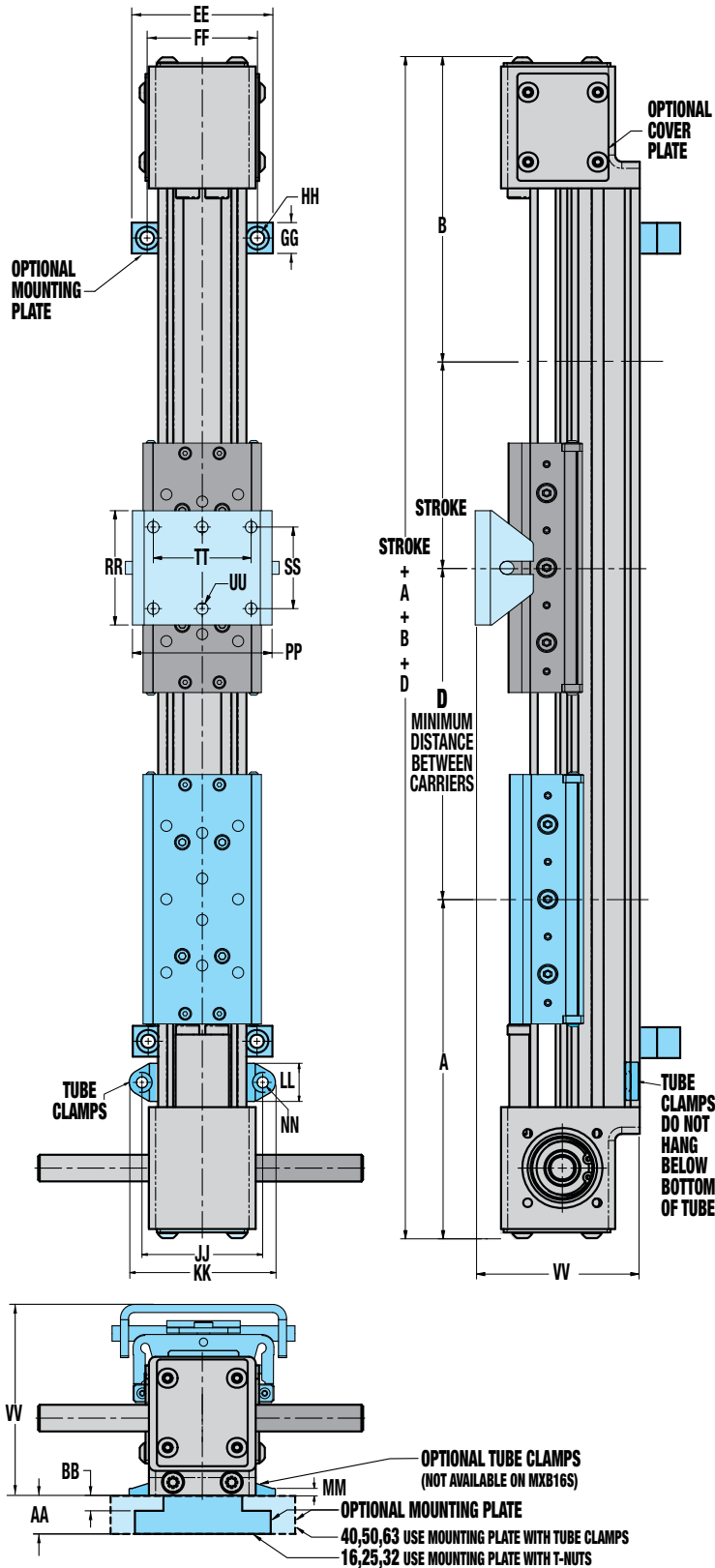
Dimensions in inches

MXB-S Rodless Belt Drive Actuator

tolomatic.com/CAD Download 3D CAD
Always use CAD solid model to determine
critical dimensions



SOLID BEARING OPTION DIMENSIONS



| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|---|-------|-------|-------|-------|-------|-------|
| A | 135.3 | 173.9 | 179.3 | 216.6 | 217.8 | 275.1 |
| B | 119.0 | 139.3 | 163.2 | 192.7 | 212.0 | 262.1 |
| D | 127.0 | 152.4 | 177.0 | 215.9 | 216.4 | 330.2 |

OPTIONAL MOUNTING PLATES

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|---------------------------------|---------------------------------|---------------------------------|---------------------|---------------------|---------------------|
| AA | 15.9 | 15.9 | 19.1 | 25.4 | 31.8 | 25.4 |
| BB | 6.4 | 6.4 | 7.6 | - | - | - |
| DD | 60.9 | 77.7 | 95.2 | 106.1 | 127.4 | 153.3 |
| EE | 60.0 | 63.5 | 86.4 | 127.0 | 142.2 | 203.2 |
| FF | 44.5 | 50.8 | 59.9 | 112.0 | 127.0 | 177.8 |
| GG | 25.4 | 25.4 | 25.4 | 20.1 | 20.1 | 25.4 |
| HH | Ø5.6 THRU └┘09.4 ▽5.6 (2) | Ø5.6 THRU └┘09.4 ▽5.6 (2) | Ø7.1 THRU └┘11.2 ▽7.1 (2) | Ø7.1 THRU (2) | Ø7.1 THRU (2) | Ø7.1 THRU (2) |

OPTIONAL TUBE CLAMPS

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|-------|-------|-------|-------|-------|-------|
| JJ | - | 57.0 | 74.1 | 82.7 | 97.5 | 131.7 |
| KK | - | 69.0 | 87.4 | 96.7 | 111.5 | 150.7 |
| LL | - | 18.0 | 16.0 | 14.0 | 14.0 | 19.0 |
| MM | - | 3.6 | 4.3 | 3.8 | 3.8 | 6.1 |
| NN | - | 5.2 | 7.1 | 7.1 | 7.1 | 10.7 |

OPTIONAL FLOATING MOUNT

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|----------|----------|----------|----------|----------|----------|
| PP | 47.2 | 64.1 | 93.3 | 109.7 | 128.0 | 154.9 |
| RR | 24.9 | 31.8 | 70.1 | 100.0 | 100.0 | 127.0 |
| SS | 11.9 | 15.9 | 50.0 | 74.9 | 80.0 | 100.1 |
| TT | - | - | - | 55.1 | - | 70.1 |
| UU | Ø4.6 (2) | Ø6.1 (2) | Ø7.1 (2) | Ø7.1 (4) | Ø9.1 (2) | Ø8.6 (4) |
| VV | 58.5 | 70.9 | 93.3 | 108.2 | 133.1 | 156.8 |

Dimensions in millimeters

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|---|-------|-------|-------|-------|-------|-------|
| A | 5.33 | 6.85 | 7.06 | 8.53 | 8.57 | 10.83 |
| B | 4.69 | 5.49 | 6.43 | 7.59 | 8.34 | 10.33 |
| D | 5.00 | 6.00 | 7.00 | 8.50 | 8.60 | 13.00 |

OPTIONAL MOUNTING PLATES

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|---------------------------------|---------------------------------|---------------------------------|---------------------|---------------------|---------------------|
| AA | 0.63 | 0.63 | 0.75 | 1.00 | 1.25 | 1.00 |
| BB | 0.25 | 0.25 | 0.30 | - | - | - |
| DD | 2.4 | 3.06 | 3.75 | 4.18 | 5.01 | 6.04 |
| EE | 2.36 | 2.50 | 3.40 | 5.00 | 5.60 | 8.00 |
| FF | 1.75 | 2.00 | 2.75 | 4.41 | 5.00 | 7.00 |
| GG | 1.00 | 1.00 | 1.00 | 0.79 | 0.79 | 1.00 |
| HH | Ø.22 THRU └┘0.37 ▽.22 (2) | Ø.22 THRU └┘0.37 ▽.22 (2) | Ø.28 THRU └┘0.44 ▽.28 (2) | Ø.28 THRU (2) | Ø.28 THRU (2) | Ø.28 THRU (2) |

OPTIONAL TUBE CLAMPS

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|-------|-------|-------|-------|-------|-------|
| JJ | - | 2.24 | 2.92 | 3.26 | 3.84 | 5.19 |
| KK | - | 2.72 | 3.44 | 3.81 | 4.39 | 5.93 |
| LL | - | 0.71 | 0.63 | 0.55 | 0.55 | 0.75 |
| MM | - | 0.14 | 0.17 | 0.15 | 0.15 | 0.24 |
| NN | - | 0.20 | 0.28 | 0.28 | 0.28 | 0.42 |

OPTIONAL FLOATING MOUNT

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|----------|----------|----------|----------|----------|----------|
| PP | 1.86 | 2.52 | 3.37 | 4.32 | 5.04 | 6.10 |
| RR | 0.98 | 1.25 | 2.76 | 3.94 | 3.94 | 5.00 |
| SS | 0.47 | 0.63 | 1.97 | 2.95 | 3.15 | 3.94 |
| TT | - | - | - | 2.17 | - | 2.76 |
| UU | Ø.18 (2) | Ø.24 (2) | Ø.28 (2) | Ø.28 (4) | Ø.36 (2) | Ø.34 (4) |
| VV | 2.30 | 2.79 | 3.67 | 4.26 | 5.24 | 6.18 |

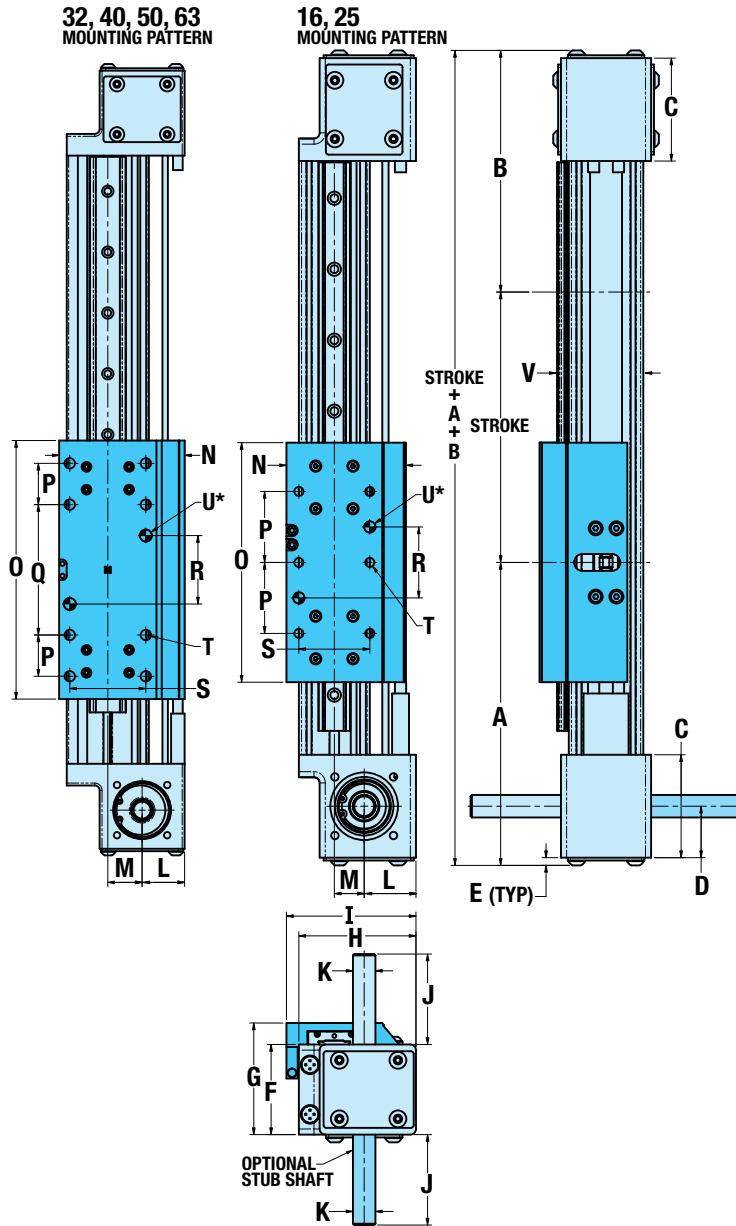
Dimensions in inches

MXB-P Rodless Belt Drive Actuator

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Always use CAD solid model to determine critical dimensions



PROFILED RAIL BEARING DIMENSIONS



| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|-------|----------------------------|----------------------------|----------------------------|-----------------------------|-----------------------------|-------------------------------|
| A | 135.3 | 173.9 | 187.8 | 216.6 | 224.7 | 275.1 |
| B | 119.0 | 139.3 | 154.7 | 192.7 | 205.0 | 262.1 |
| C | 50.8 | 58.0 | 55.9 | 78.7 | 82.6 | 96.1 |
| D | 25.4 | 29.0 | 25.4 | 39.4 | 40.0 | 45.3 |
| E | 3.8 | 4.4 | 4.4 | 4.4 | 4.4 | 4.4 |
| F | 44.5 | 50.8 | 69.9 | 82.6 | 98.4 | 111.1 |
| G | 53.2 | 62.9 | 84.6 | 98.7 | 129.6 | 145.6 |
| H | 52.8 | 66.0 | 77.5 | 93.8 | 110.6 | 139.3 |
| I | 54.8 | 73.0 | 82.5 | 103.9 | 117.9 | 147.1 |
| (LM)J | 15.0 | 57.7 | 57.7 | 47.5 | 47.5 | 47.5 |
| (RP)J | 46.6 | 57.7 | 57.7 | 47.5 | 47.5 | 47.5 |
| K | Ø9.53 | Ø12.70 | Ø12.70 | Ø12.70 | Ø12.70 | Ø12.70 |
| L | 26.4 | 29.2 | 27.9 | 39.7 | 41.5 | 52.2 |
| M | 11.4 | 16.8 | 22.6 | 22.2 | 29.8 | 37.1 |
| N | 45.3 | 67.4 | 82.5 | 97.8 | 117.4 | 150.6 |
| O | 110.0 | 135.0 | 170.0 | 200.0 | 216.0 | 304.8 |
| P | 40.0 | 40.0 | 27.1 | 25.4 | 25.4 | 40.0 |
| Q | — | — | 85.7 | 114.3 | 69.8 | 130.0 |
| R | 40.00 | 40.00 | 45.00 | 63.50 | 38.10 | 65.00 |
| S | 28.00 | 40.00 | 50.00 | 72.00 | 79.38 | 98.30 |
| T | M4x0.7 | M6x1.0 | M8x1.25 | M8x1.25 | M8x1.25 | M10x1.5 |
| U* | Ø4.045 / 4.020 ∇6.35 | Ø6.045 / 6.020 ∇6.35 | Ø8.045 / 8.020 ∇9.53 | Ø8.045 / 8.020 ∇12.70 | Ø8.045 / 8.020 ∇12.70 | Ø10.045 / 10.020 ∇12.70 |
| V | 35.50 | 48.60 | 62.87 | 73.50 | 93.74 | 115.00 |

Dimensions in millimeters

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|-------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| A | 5.33 | 6.85 | 7.39 | 8.53 | 8.85 | 10.83 |
| B | 4.69 | 5.49 | 6.09 | 7.59 | 8.07 | 10.33 |
| C | 2.00 | 2.28 | 2.20 | 3.10 | 3.25 | 3.79 |
| D | 1.00 | 1.14 | 1.00 | 1.55 | 1.58 | 1.79 |
| E | 0.15 | 0.17 | 0.17 | 0.17 | 0.17 | 0.17 |
| F | 1.75 | 2.00 | 2.75 | 3.25 | 3.88 | 4.38 |
| G | 2.10 | 2.48 | 3.33 | 3.88 | 5.10 | 5.73 |
| H | 2.08 | 2.60 | 3.05 | 3.69 | 4.35 | 5.48 |
| I | 2.16 | 2.87 | 3.25 | 4.09 | 4.64 | 5.79 |
| (LM)J | 0.59 | 2.27 | 2.27 | 1.87 | 1.87 | 1.87 |
| (RP)J | 1.83 | 2.27 | 2.27 | 1.87 | 1.87 | 1.87 |
| K | Ø0.375 | Ø0.500 | Ø0.500 | Ø0.500 | Ø0.500 | Ø0.500 |
| L | 1.04 | 1.15 | 1.10 | 1.56 | 1.63 | 2.06 |
| M | 0.45 | 0.66 | 0.89 | 0.87 | 1.17 | 1.46 |
| N | 1.78 | 2.65 | 3.25 | 3.85 | 4.62 | 5.93 |
| O | 4.33 | 5.31 | 6.69 | 7.87 | 8.50 | 12.00 |
| P | 1.57 | 1.57 | 1.07 | 1.00 | 1.00 | 1.57 |
| Q | — | — | 3.37 | 4.50 | 2.75 | 5.12 |
| R | 1.575 | 1.575 | 1.772 | 2.500 | 1.500 | 2.559 |
| S | 1.102 | 1.575 | 1.969 | 2.835 | 3.125 | 3.870 |
| T | #8-32(6) | 1/4-20(6) | 5/16-18(8) | 5/16-18(8) | 5/16-18(8) | 3/8-16(8) |
| U* | Ø.1583 / .1573 (2) ∇.250 | Ø.2520 / .2510 (2) ∇.250 | Ø.3145 / .3135 (2) ∇.375 | Ø.3145 / .3135 (2) ∇.500 | Ø.3145 / .3135 (2) ∇.500 | Ø.3770 / .3760 (2) ∇.500 |
| V | 1.40 | 1.91 | 2.48 | 2.89 | 3.69 | 4.53 |

Dimensions in inches

*DOWEL HOLES

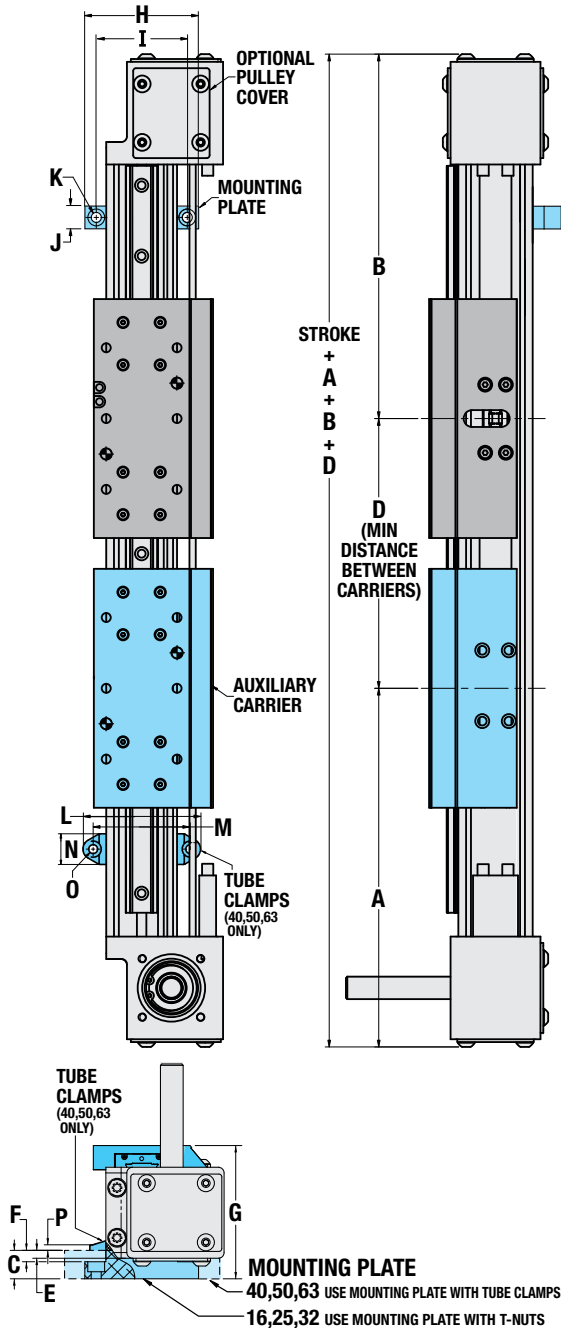
| | |
|---|--------------|
| ⊕ | 0.08 mm (M) |
| ⊕ | 0.003 in (M) |

MXB-P Rodless Belt Drive Actuator

tolomatic.com/CAD Download 3D CAD
Always use CAD solid model to determine critical dimensions



PROFILED RAIL BEARING OPTION DIMENSIONS



| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|--------------------------|---------------------------------|---------------------------------|---------------------------------|---------------|---------------|---------------|
| A | 135.3 | 173.9 | 187.8 | 216.6 | 224.7 | 275.1 |
| B | 119.0 | 139.3 | 154.7 | 192.7 | 205.0 | 262.1 |
| AUXILIARY CARRIER | | | | | | |
| D | 127.0 | 152.4 | 177.0 | 215.9 | 216.4 | 330.2 |
| MOUNTING PLATE | | | | | | |
| C | 15.9 | 15.9 | 19.1 | 25.4 | 31.8 | 25.4 |
| E | 7.2 | 4.4 | 7.2 | 9.3 | 9.8 | 5.6 |
| F | 6.4 | 6.4 | 7.6 | — | — | — |
| G | 61.9 | 74.4 | 96.5 | 114.8 | 151.4 | 165.4 |
| H | 60.0 | 63.5 | 86.4 | 127.0 | 142.2 | 203.2 |
| I | 44.5 | 50.8 | 69.9 | 112.0 | 127.0 | 177.8 |
| J | 25.4 | 25.4 | 25.4 | 20.1 | 20.1 | 25.4 |
| K | Ø5.6 THRU └┘09.4 ▽5.6 (2) | Ø5.6 THRU └┘09.4 ▽5.6 (2) | Ø7.1 THRU └┘11.2 ▽7.1 (2) | Ø7.1 THRU (2) | Ø7.1 THRU (2) | Ø7.1 THRU (2) |
| TUBE CLAMPS | | | | | | |
| L | — | — | — | 96.8 | 111.5 | 150.6 |
| M | — | — | — | 82.8 | 97.5 | 131.8 |
| N | — | — | — | 14.0 | 14.0 | 19.1 |
| O | — | — | — | 7.1 | 7.1 | 10.7 |
| P | — | — | — | 3.8 | 3.8 | 6.1 |

Dimensions in millimeters

| | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|--------------------------|---------------------------------|---------------------------------|---------------------------------|---------------|---------------|---------------|
| A | 5.33 | 6.85 | 7.39 | 8.53 | 8.85 | 10.83 |
| B | 4.69 | 5.49 | 6.09 | 7.59 | 8.07 | 10.33 |
| AUXILIARY CARRIER | | | | | | |
| D | 5.00 | 6.00 | 7.00 | 8.50 | 8.60 | 13.00 |
| MOUNTING PLATE | | | | | | |
| C | 0.63 | 0.63 | 0.75 | 1.00 | 1.25 | 1.00 |
| E | 0.28 | 0.17 | 0.29 | 0.37 | 0.39 | 0.22 |
| F | 0.25 | 0.25 | 0.30 | — | — | — |
| G | 2.44 | 2.93 | 3.80 | 4.52 | 5.96 | 6.51 |
| H | 2.36 | 2.50 | 3.40 | 5.00 | 5.60 | 8.00 |
| I | 1.75 | 2.00 | 2.75 | 4.41 | 5.00 | 7.00 |
| J | 1.00 | 1.00 | 1.00 | 0.79 | 0.79 | 1.00 |
| K | Ø.22 THRU └┘0.37 ▽.22 (2) | Ø.22 THRU └┘0.37 ▽.22 (2) | Ø.28 THRU └┘0.44 ▽.28 (2) | Ø.28 THRU (2) | Ø.28 THRU (2) | Ø.28 THRU (2) |
| TUBE CLAMPS | | | | | | |
| L | — | — | — | 3.81 | 4.39 | 5.93 |
| M | — | — | — | 3.26 | 3.84 | 5.19 |
| N | — | — | — | 0.55 | 0.55 | 0.75 |
| O | — | — | — | 0.28 | 0.28 | 0.42 |
| P | — | — | — | 0.15 | 0.15 | 0.24 |

Dimensions in inches

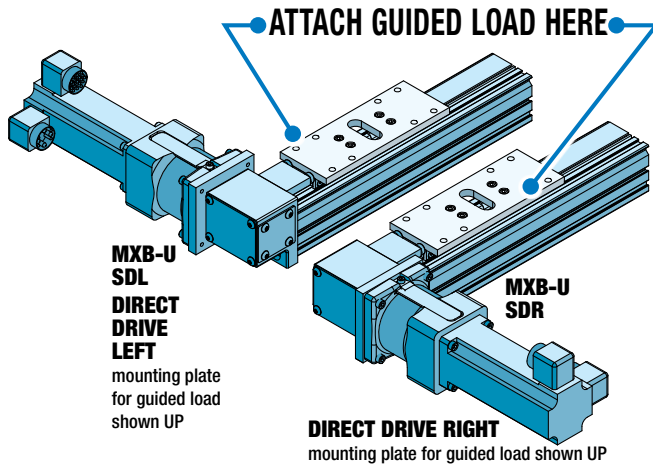
MXB Rodless Belt Drive Actuator

tolomatic.com/CAD Download 3D CAD
Always use CAD solid model to determine
critical dimensions

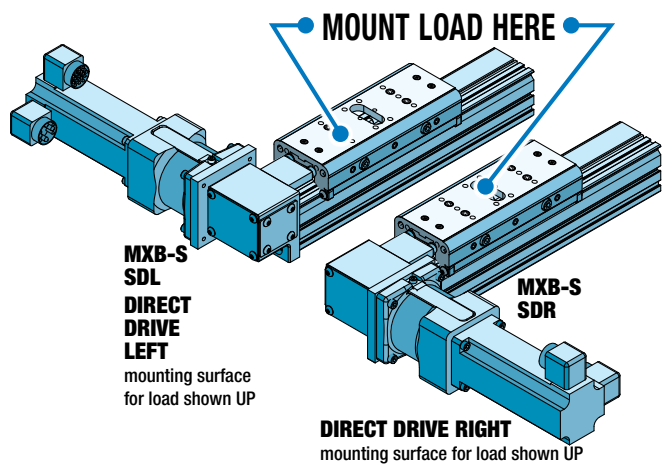


DIRECT DRIVE MOTOR MOUNTING

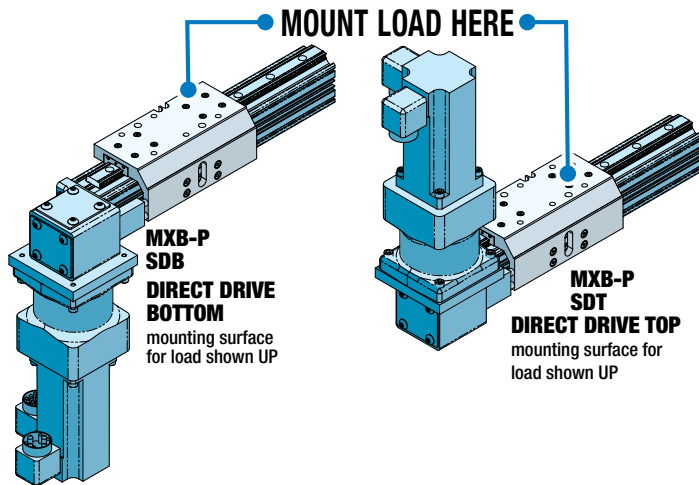
MXB-U



MXB-S



MXB-P



MOTOR MOUNTING

The MXB-P is unique among Tolomatic belt drive actuators. The mounting surface of the carrier is located 90° from the motion of the belt. The side opposite the belt is reserved for switch placement. The bottom of the actuator is reserved for mounting. If the motor is mounted in the SDT (direct drive top orientation), be sure the load mounted to the carrier does not interfere with the motor.



LARGE FRAME MOTORS AND SMALLER SIZE ACTUATORS: Cantilevered motors need to be supported if subjected to continuous rapid reversing duty and/or under dynamic conditions.

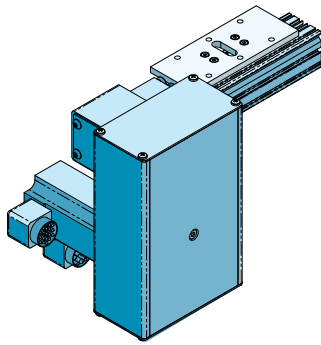
MXB Rodless Belt Drive Actuator

tolomatic.com/CAD Download 3D CAD
Always use CAD solid model to determine
critical dimensions

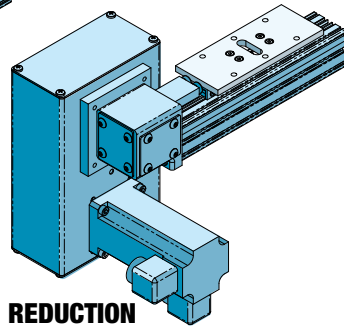


REDUCTION DRIVE MOTOR MOUNTING

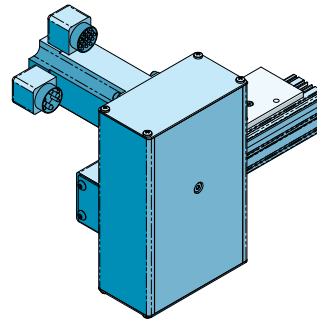
MXB-U



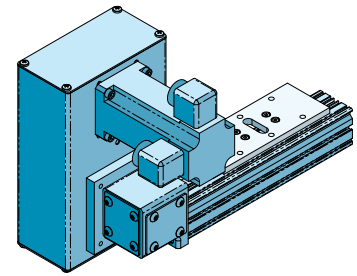
**REDUCTION DRIVE
BOTTOM LEFT (SDBL)**
mounting plate
for guided load shown UP



**REDUCTION
DRIVE
BOTTOM RIGHT (SDBR)**
mounting plate for
guided load shown UP

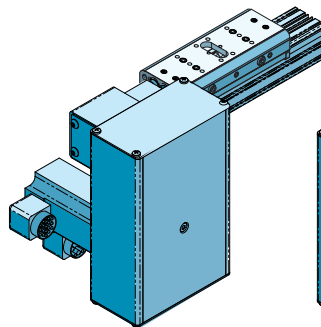


**REDUCTION DRIVE
TOP LEFT (SDTL)**
mounting plate for
guided load shown UP

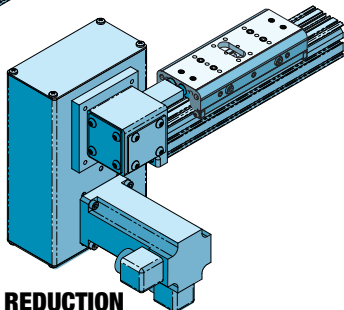


**REDUCTION DRIVE
TOP RIGHT (SDTR)**
mounting plate for
guided load shown UP

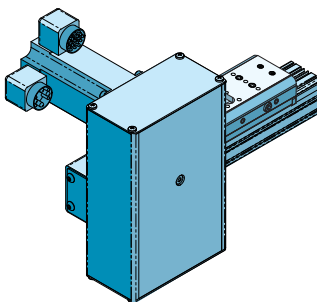
MXB-S



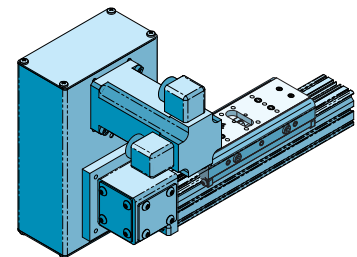
**REDUCTION DRIVE
BOTTOM LEFT (SDBL)**
mounting surface
for load shown UP



**REDUCTION
DRIVE
BOTTOM RIGHT (SDBR)**
mounting surface for load
shown UP

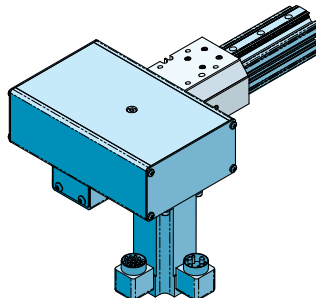


**REDUCTION DRIVE
TOP LEFT (SDTL)**
mounting surface
for load shown UP

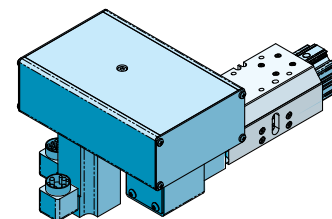


**REDUCTION DRIVE
TOP RIGHT (SDTR)**
mounting surface
for load shown UP

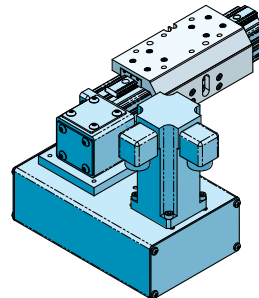
MXB-P



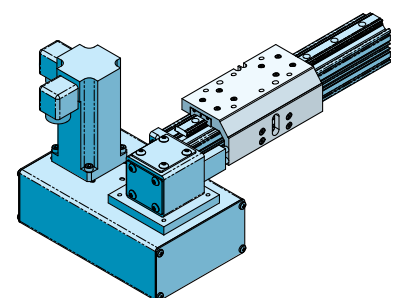
**REDUCTION DRIVE
RIGHT BOTTOM (SDBR)**
mounting surface
for load shown UP



**REDUCTION DRIVE
LEFT BOTTOM (SDLB)**
mounting surface
for load shown UP



**REDUCTION DRIVE
RIGHT TOP (SDRT)**
mounting surface
for load shown UP



**REDUCTION DRIVE
LEFT TOP (SDLT)**
mounting surface
for load shown UP

 See tolomatic.com for 3D solid model(s) with motor mounting dimensions

MXB Rodless Belt Drive Actuator

SWITCHES SPECIFICATIONS



MX products offer a wide range of sensing choices. There are 12 switch choices: reed, solid state PNP (sourcing) or solid state NPN (sinking); in normally open or normally closed; with flying leads or quick-disconnect.

Commonly used for end-of-stroke positioning, these switches allow drop-in installation anywhere along the entire actuator length. The one-piece design includes the retained fastening hardware. The magnet and magnet hardware are located on the carrier. See the dimensional drawings on page MXB_23 for details of magnet and switch locations. Switches and magnets can be installed in the field at any time.

Switches are used to send digital signals to PLC (programmable logic controller), TTL, CMOS circuit or other controller device. Switches contain reverse polarity protection. Solid state QD cables are shielded; shield should be terminated at flying lead end.

All switches are CE rated and are RoHS compliant. Switches feature bright red or yellow LED signal indicators; solid state switches also have green LED power indicators.



| | Order Code | Lead | Switching Logic | Power LED | Signal LED | Operating Voltage | **Power Rating (Watts) | Switching Current (mA max.) | Current Consumption | Voltage Drop | Leakage Current | Temp. Range | Shock / Vibration |
|-------------|-------------------|------|--------------------------------|-----------|------------|-------------------|------------------------|-----------------------------|---------------------|--------------|-----------------|------------------------------|-------------------|
| REED | R Y | 5m | SPST Normally Open | — | Red | 5 - 240 AC/DC | **10.0 | 100mA | — | 3.0 V max. | — | 14 to 158°F [-10 to 70°C] | 50 G / 9 G |
| | R K | QD* | | | | | | | | | | | |
| | N Y | 5m | SPST Normally Closed | — | Yellow | 5 - 110 AC/DC | | | | | | | |
| | N K | QD* | | | | | | | | | | | |
| SOLID STATE | T Y | 5m | PNP (Sourcing) Normally Open | Green | Yellow | 10 - 30 VDC | **3.0 | 100mA | 20 mA @ 24V | 2.0 V max. | 0.05 mA max. | | |
| | T K | QD* | | | | | | | | | | | |
| | K Y | 5m | NPN (Sinking) Normally Open | Green | Red | | | | | | | | |
| | K K | QD* | | | | | | | | | | | |
| | P Y | 5m | PNP (Sourcing) Normally Closed | Green | Yellow | | | | | | | | |
| | P K | QD* | | | | | | | | | | | |
| | H Y | 5m | NPN (Sinking) Normally Closed | Green | Red | | | | | | | | |
| | H K | QD* | | | | | | | | | | | |

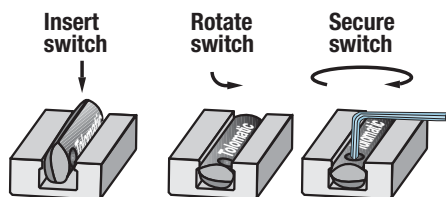
*QD = Quick-disconnect

Enclosure classification IEC 529 IP67 (NEMA 6)

CABLES: Robotic grade, oil resistant polyurethane jacket, PVC insulation

▲WARNING:** Do not exceed power rating (Watt = Voltage x Amperage). Permanent damage to sensor will occur.

SWITCH INSTALLATION AND REPLACEMENT

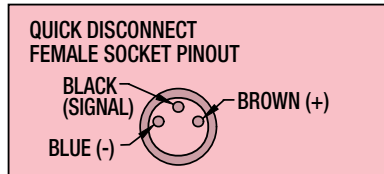
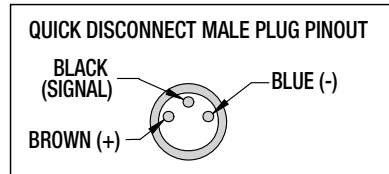
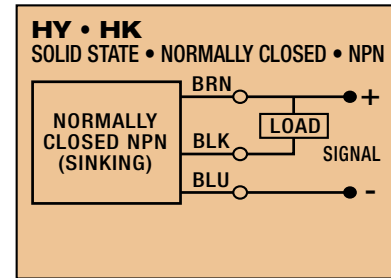
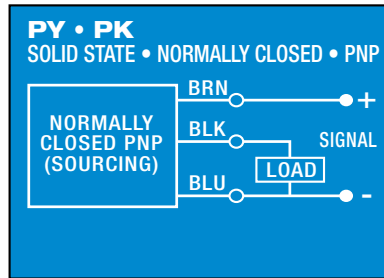
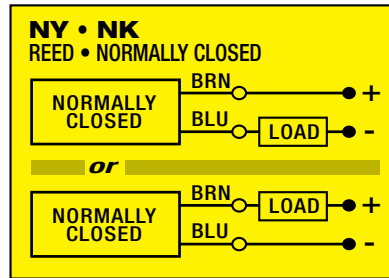
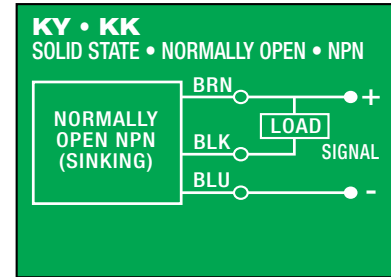
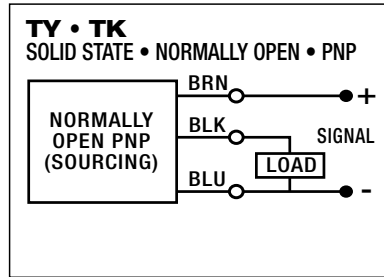
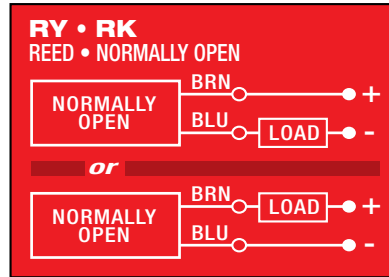


Place switch in side groove on tube at desired location with "Tolomatic" facing outward. While applying light pressure to the switch, rotate the switch halfway into the groove. Maintaining light pressure, rotate the switch in the opposite direction until it is fully inside the groove with "Tolomatic" visible. Re-position the switch to the exact location and lock the switch securely into place by tightening the screw on the switch.

MXB Rodless Belt Drive Actuator

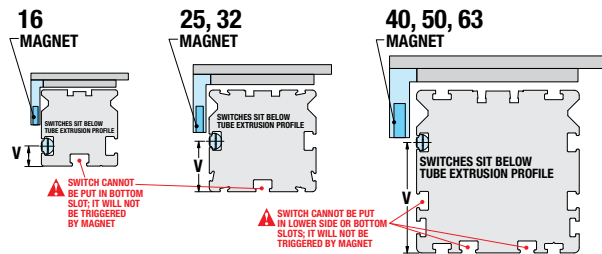
SWITCHES

WIRING DIAGRAMS

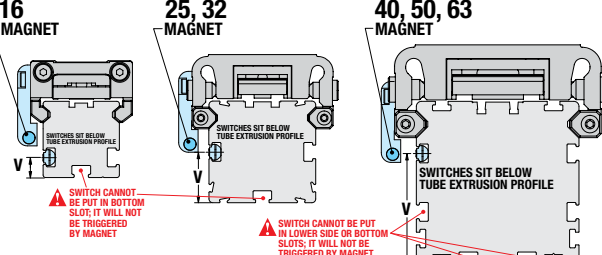


MOUNTING DIMENSIONS

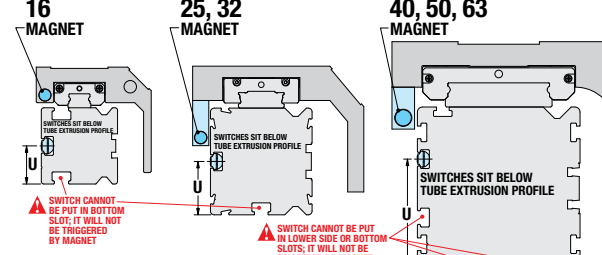
MXB-U



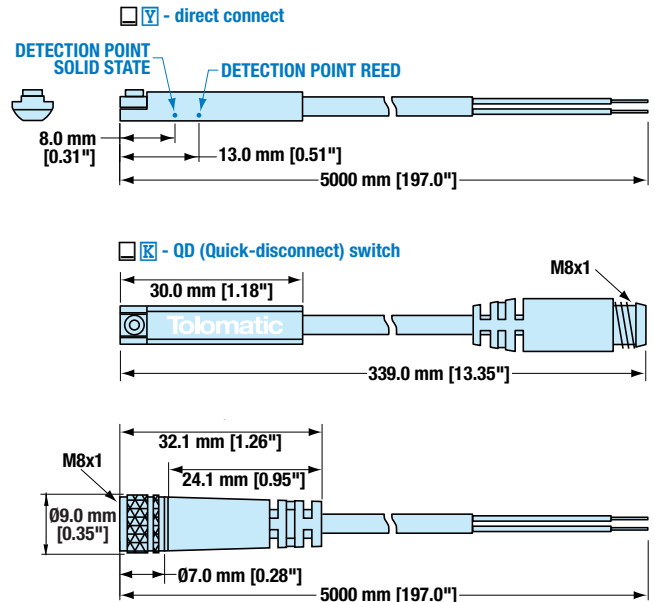
MXB-S



MXB-P



SWITCH DIMENSIONS



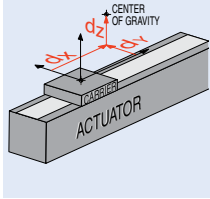
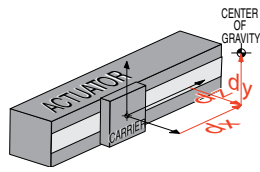
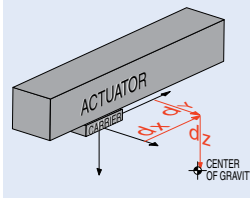
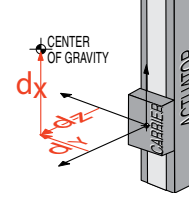
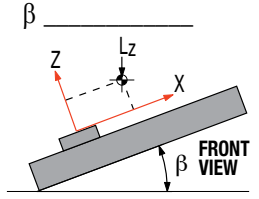
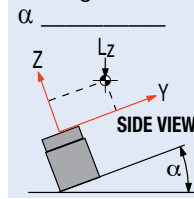
SWITCH MOUNTING

| mm | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
|----|-------|-------|-------|-------|-------|-------|
| U | 15.0 | 21.0 | 27.7 | 43.5 | 51.4 | 62.0 |
| V | 7.9 | 20.0 | 27.0 | 43.5 | 51.4 | 62.0 |
| in | MXB16 | MXB25 | MXB32 | MXB40 | MXB50 | MXB63 |
| U | 0.59 | 0.83 | 1.09 | 1.71 | 2.02 | 2.44 |
| V | 0.31 | 0.79 | 1.06 | 1.71 | 2.02 | 2.44 |

⚠ NOTE: When ordering switches as a service part, Magnet Housing Kit (light blue in drawings) is required if actuator was not originally ordered with switches.

COMPILE APPLICATION REQUIREMENTS

ORIENTATION

 Horizontal

 Side

 Horizontal Down

 Vertical

 Angled °

 Load attached to carrier OR Load supported by other mechanism

DISTANCE FROM CENTER OF CARRIER TO LOAD CENTER OF GRAVITY

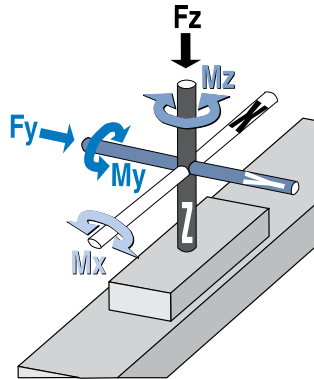
 d_x _____
 d_y _____
 d_z _____

 inch (U.S. Standard)

 millimeter (Metric)

STROKE LENGTH

 inch (S&K) (U.S. Standard)

 millimeters (Metric)


BENDING MOMENTS APPLIED TO CARRIER

 in.-lbs. (U.S. Standard)

 N-m (Metric)

 M_x _____
 M_y _____
 M_z _____

PRECISION

Repeatability _____

 inch

 millimeters

NOTE: If load or force on carrier changes during cycle use the highest numbers for calculations

LOAD

 lb. (U.S. Standard)

 kg. (Metric)

THRUST REQUIRED

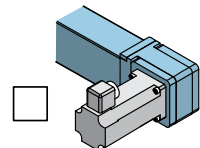
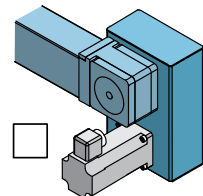
 lbf. (U.S. Standard)

 N (Metric)

 F_z _____
 F_y _____

OPERATING ENVIRONMENT

Temperature, Contamination, etc.


 Direct Drive

 Reduction Drive

MOVE PROFILE

Move Distance _____

 inch

 millimeters

Dwell Time After Move _____

 in/sec

 mm/sec

MOVE TIME

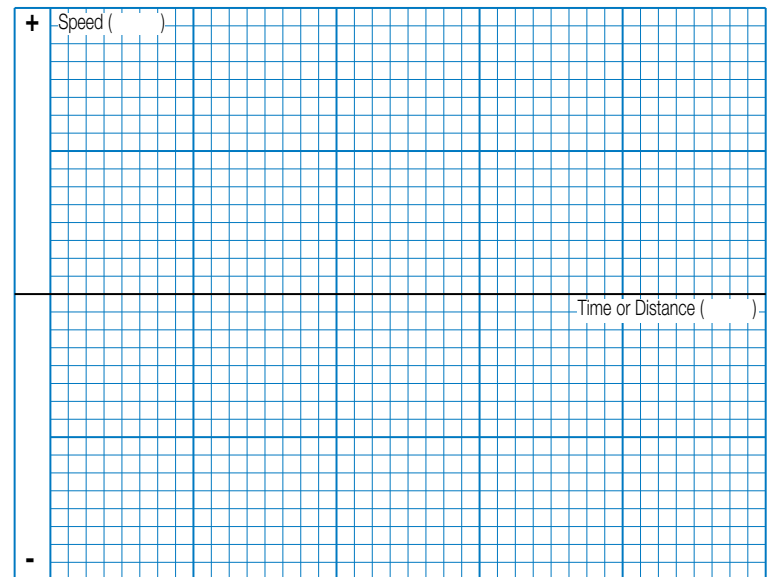
 sec

NO. OF CYCLES

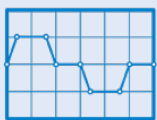
 per minute

 per hour

MOTION PROFILE



Graph your most demanding cycle, including accel/decel, velocity and dwell times. You may also want to indicate load variations and I/O changes during the cycle. Label axes with proper scale and units.



USE THE TOLOMATIC SIZING AND SELECTION SOFTWARE AVAILABLE ON-LINE AT

www.tolomatic.com OR... CALL TOLOMATIC 1-800-328-2174 with the above information. We will provide any assistance needed to determine the proper MX actuator for the job. FAX 1-763-478-8080

CONTACT INFORMATION

Name, Phone, Email
 Co. Name, Etc.

SELECTION GUIDELINES

The process of selecting a belt drive actuator for a given application can be complex. **It is highly recommended that you contact Tolomatic or a Tolomatic distributor for assistance in selecting the best actuator for your application.** The following overview of the selection guidelines are for educational purposes only.

1 CHOOSE ACTUATOR SIZE

Choose an actuator that has the thrust, speed and moment load capacity to move the load.

- A) For maximum thrust use the table below.
- B) Max. speed of MXB-U 200 in/sec (5 m/sec); Max. speed of MXB-S 100 in/sec (2.5 m/sec) Max. speed of MXB-P 150 in/sec (3.8 m/sec).
- C) For MXB-S moment and load capacities see tables on page [MXB_12](#). For MXB-P moment and load capacities see tables on page [MXB_13](#).

| SIZE | MAXIMUM THRUST | |
|------|----------------|------|
| | lbf | N |
| 16 | 38 | 169 |
| 25 | 151 | 672 |
| 32 | 209 | 930 |
| 40 | 250 | 1112 |
| 50 | 325 | 1446 |
| 63 | 418 | 1859 |

2 COMPARE LOAD TO MAXIMUM LOAD CAPACITIES

Calculate the application load (combination of load mass and forces applied to the carrier) and application bending moments (sum of all moments M_x , M_y , and M_z applied to the carrier). Be sure to evaluate the magnitude of dynamic inertia moments. When a rigidly attached

load mass is accelerated or decelerated, its inertia induces bending moments on the carrier. Careful attention to how the load is decelerated at the end of the stroke is required for improved actuator performance and application safety. If either load or any of the moments exceed figures indicated in the Moment and Load Capacity tables (page [MXB_12](#) & [13](#)) for the actuator consider:

- 1) A higher capacity carrier (i.e. **S** to **P**)
- 2) A larger actuator size
- 3) Auxiliary carrier
- 4) External guide system (if the load is externally supported and guided, consider using MXB-U)

3 CALCULATE LOAD FACTOR (LF)

For loads with a center of gravity offset from the carrier account for both applied (static) and dynamic loads. The load factor (LF) must not exceed the value of 1.

$$L_f = \frac{M_x}{M_{x_{max}}} + \frac{M_y}{M_{y_{max}}} + \frac{M_z}{M_{z_{max}}} + \frac{F_y}{F_{y_{max}}} + \frac{F_z}{F_{z_{max}}} \leq 1$$

If L_f does exceed the value of 1, consider the four choices listed in step #2.

4 ESTABLISH YOUR MOTION PROFILE AND CALCULATE ACCELERATION RATE

Using the application stroke length and maximum carrier velocity (or time to complete the linear motion), establish the motion profile. Select either triangular (accel-decel) or trapezoidal (accel-constant speed-decel) profile. Now calculate the maximum acceleration and deceleration rates of the move. Acceleration/deceleration should not exceed 1200 in/sec^2 (30.48 m/sec^2). Also, do not exceed safe rates of dynamic inertia moments determined in step #3.

5 SELECT MOTOR (GEARHEAD IF NECESSARY) AND DRIVE

To help select a motor and drive, use the sizing equations located in the Engineering Resources section of the Tolomatic Electric Products Catalog (#3600-4609) to calculate the application thrust and torque

requirements. Refer to Motor sections to determine the motor and drive.

6 DETERMINE MOUNTING PLATE REQUIREMENTS

- Consult the Mounting Plate Requirements graph for the model selected (page [MXB_11](#))
- Cross reference the application load and maximum distance between supports
- Select the appropriate number of mounting plates

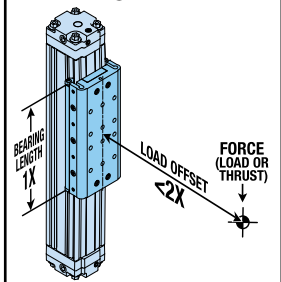
7 CONSIDER OPTIONS

- Choose metric or inch (U.S. standard) load mounting. When ordering use **SIX** for inch and **SIM** for metric.
- Switches - Reed, Solid State PNP or NPN, all available normally open or normally closed
- **FL** Floating mount bracket - used when lack of parallelism occurs between the actuator and an externally guided and supported load (available for **S** Solid bearing style MXB actuators)

8 CONSIDER ORIENTATION

Belt drives used in vertical applications will not prevent a load falling in the event of a timing belt failure. A secondary safety measure is recommended if a MXB is used in a safety critical vertical application.

S SOLID BEARING 2:1 RULE



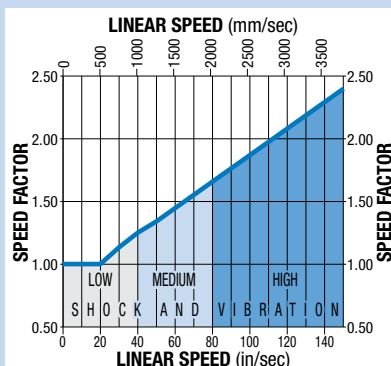
For applications using **S** solid bearings, binding or interrupted motion may occur if the load offset is equal to or greater than twice the bearing length (1X). *LOAD OFFSET is defined as: the distance from the applied force (or the load center of gravity) to the centerline of the carrier.*

If the load offset cannot be changed consider:

- 1.) Higher capacity bearing style, i.e. **S** to **P**
- 2.) Larger actuator size
- 3.) Auxiliary carrier
- 4.) Add external guides

SPEED FACTOR

FOR APPLICATIONS WITH HIGH SPEED OR SIGNIFICANT SHOCK AND VIBRATION: Calculated values of loads and bending moments must be increased by speed factor from the graph below to obtain full rated life of profiled rail bearing system.



MXB Rodless Belt Drive Actuators

SERVICE PARTS ORDERING

SWITCHES

Switches for MXB include retained mounting hardware and are the same for all actuator sizes and bearing styles

| Code | Lead | Normally | Sensor Type |
|-------------------|------------------|----------|-----------------|
| R Y | 5m (197 in) | Open | Reed |
| R K | Quick-disconnect | | |
| N Y | 5m (197 in) | Closed | Reed |
| N K | Quick-disconnect | | |
| T Y | 5m (197 in) | Open | Solid State PNP |
| T K | Quick-disconnect | | |
| K Y | 5m (197 in) | Open | Solid State NPN |
| K K | Quick-disconnect | | |
| P Y | 5m (197 in) | Closed | Solid State PNP |
| P K | Quick-disconnect | | |
| H Y | 5m (197 in) | Closed | Solid State NPN |
| H K | Quick-disconnect | | |

NOTE: All switch kits include retained hardware. Quick-disconnect kits include female connector

⚠ NOTE: When ordering switches as service part, Magnet Housing Kit is required if actuator was not originally ordered with switches

To order switch kit use configuration code for switch preceded by SW and actuator code.

EXAMPLE: **S****W****M****X****B****2****5****K****K**

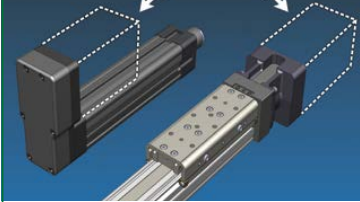
KIT
ACTUATOR
SIZE
SWITCH CODE

The example is for Solid State NPN, Normally Open Switch with Quick-disconnect couplers. Each switch kit is complete with Bracket, Set Screw, Switch and mating QD cable. Note that the bracket/switch size is common and may be used on any size MXB.

[Check out our MX--S carrier adjustment video on the web](https://youtu.be/LVWPg2qfy0A)
<https://youtu.be/LVWPg2qfy0A>

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 Technical support
 before and after
 purchase



ORDERING

MODEL SELECTION (MUST BE IN THIS ORDER)

MXB 40 P BWS30 SM2007-02

OPTIONS (IN ANY ORDER)

SDB DC215-9 MP8 HC2 TK2

MODEL
 MXB MX Rodless Belt Drive Actuators

SERIES
 16 Series actuator 40 Series actuator
 25 Series actuator 50 Series actuator
 32 Series actuator 63 Series actuator

BEARING
 U Unguided Carrier
 S Solid Bearing Carrier
 P Profiled Rail Bearing Carrier

BELT MATERIAL AND WIDTH
 BWS10 10 mm Urethane Steel (MXB16)
 BWS18 18 mm Urethane Steel (MXB25)
 BWS25 25 mm Urethane Steel (MXB32)
 BWS30 30 mm Urethane Steel (MXB40)
 BWS40 40 mm Urethane Steel (MXB50)
 BWS50 50 mm Urethane Steel (MXB63)

STROKE LENGTH & MOUNTING TYPE
 SK _____ Stroke, enter desired stroke length in **inches**
 SM† _____ Stroke, enter desired stroke length in **millimeters**
 GPB Blank Plate (MXB-U only)
 NO MOUNTING HOLES allowing user to drill and tap as needed
NOTE: Actuator mounting threads and mounting fasteners will be either inch or metric, depending on how stroke length is indicated
SK=inch mounting
SM= metric mounting

† The metric version provides metric tapped holes for mounting of the load to the carrier and of the actuator to mounting surfaces

NOTE: Brakes mounted on reduction drives (especially in vertically positioned actuators) will not prevent back driving of the screw and the load falling under gravity in the event of a timing belt failure. An inline motor mount with a fail-safe brake mounted directly to the actuator shaft or a special geared or thru-shaft reduction drive construction should be considered if a brake is required in a safety critical application. Contact Tolomatic for alternative reduction drive brake mounting options.

Gearheads may be used with reduction drives. However, the torque on the belt and internal reduction drive components must remain below the capabilities of the assembly to prevent belt slipping or premature failure. Contact Tolomatic for additional information if required.

U & S MOTOR MOUNTING/REDUCTION
 (must choose one)
 SDL, SDLD* Direct Drive on Left
 SDR, SDRD* Direct Drive on Right
▲ A motor size and code must be selected when specifying a 3:1 reduction. (2:1 reduction on MXB16)
 SDTL, SDTLD* 3:1 Reduction on Top Left
 SDTR, SDTRD* 3:1 Reduction on Top Right
 SDBL, SDBLD* 3:1 Reduction on Left Bottom
 SDBR, SDBRD* 3:1 Reduction on Right Bottom
***For Dual Stub Shaft Option**

P MOTOR MOUNTING / REDUCTION
 (must choose one)
 SDT, SDTD* Direct Drive on Top
 SDB, SDBD* Direct Drive on Bottom
▲ A motor size and code must be selected when specifying a 3:1 reduction. (2:1 reduction on MXB16)
 SDLT, SDLTD* 3:1 Reduction on Left Top
 SDRT, SDRTD* 3:1 Reduction on Right Top
 SDLB, SDLBD* 3:1 Reduction on Left Bottom
 SDRB, SDRBD* 3:1 Reduction on Right Bottom
***For Dual Stub Shaft Option**

AUXILIARY CARRIER
 DC _____ Auxiliary Carrier, (MXB-P only) enter center-to-center spacing desired in **inches (SK)** or **millimeters (SM)**
 (Same unit of measure as stroke length is required)
▲ Center-to-center spacing between carriers adds to overall length of the actuator, this distance will not be subtracted from stroke length specified in the previous step

HEAD COVER PLATES
 HC2 Head Cover Plates

MOUNTING
 MP_ Mounting Plates, & quantity
 TC_ Tube Clamps, & quantity
 NOTE: The MXB requires Mounting Plates to allow clearance for motor when mounted flush to surface.
 16,25,32 sizes use T-Nuts with Mounting Plates.
 40,50,63 sizes use Tube Clamps with Mounting Plates.

P CARRIER ORIENTATION
 BIR Mirrored Carrier Design

MOTOR / DRIVE / CONTROLLER / PLANETARY GEARBOX
▲ Reference the ordering pages in Tolomatic Electric Product Brochures Stepper Products Brochure #3600-4160 & Planetary Gearbox Doc. #3600-4161

| | | SWITCHES | | | | QUANTITY | LEAD LENGTH |
|-------------|--------|----------|------------------|------|-----------------------------------|----------------------|-------------|
| TYPE | LOGIC | NORMALLY | QUICK-DISCONNECT | CODE | | | |
| REED | SPST | Open | no | RY | After code enter quantity desired | 5 meters (16.4 feet) | |
| | | | QD | RK | | | |
| SOLID STATE | PNP | Open | no | TY | | | |
| | | | QD | TK | | | |
| | NPN | Open | no | KY | | | |
| | | | QD | KK | | | |
| | PNP | Closed | no | PY | | | |
| | | | QD | PK | | | |
| NPN | Closed | no | HY | | | | |
| | | QD | HK | | | | |

▲ Not all codes listed are compatible with all options.

Call Tolomatic 1-800-328-2174 to determine available options and accessories based on your application requirements.

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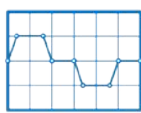
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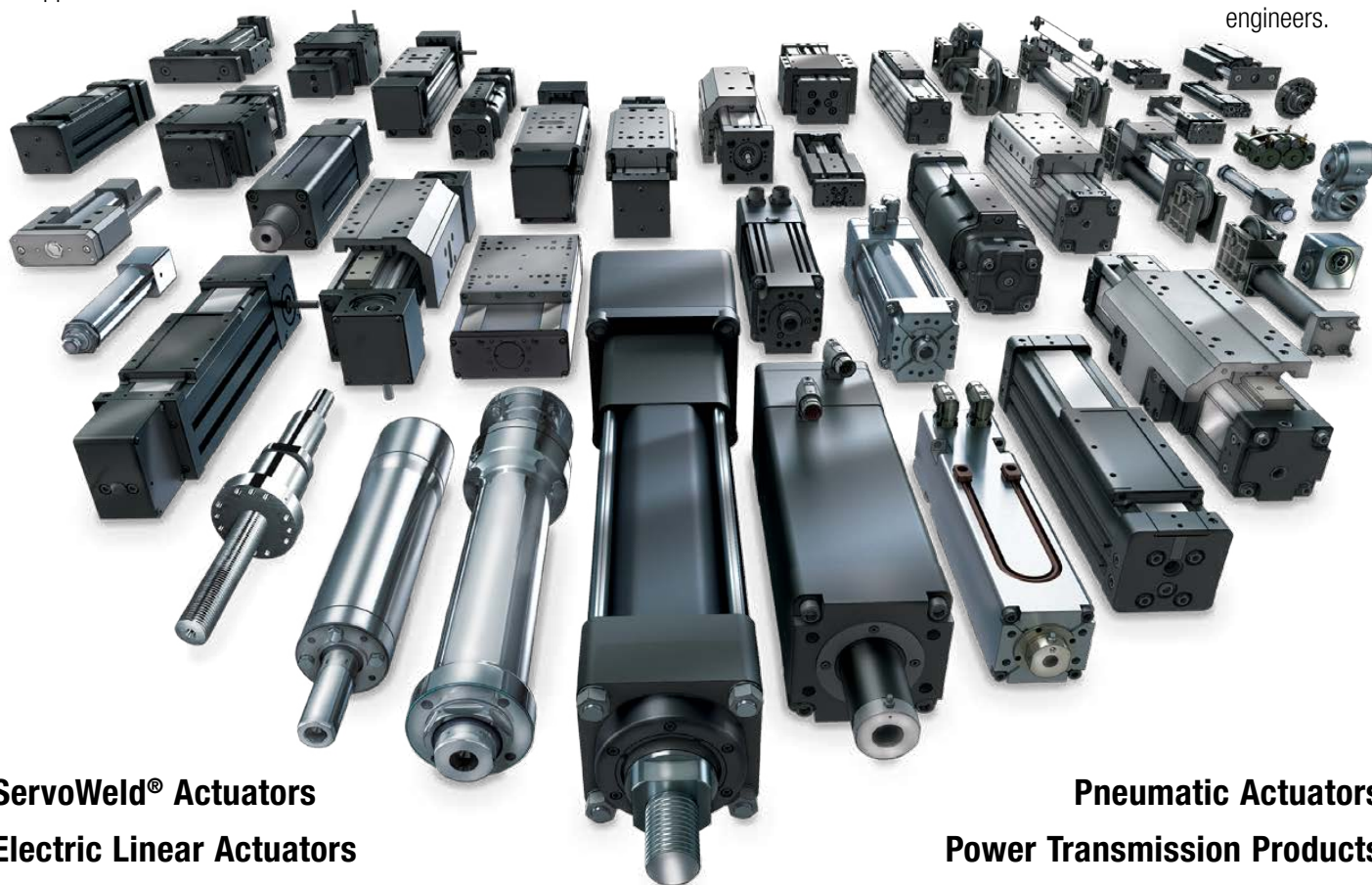
CAD LIBRARY

Download 2D or 3D CAD files for Tolomatic products.



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