

PB2 ROD CYLINDER SLIDES



ABI

MXP

B62

BC3

BC4

5

9W

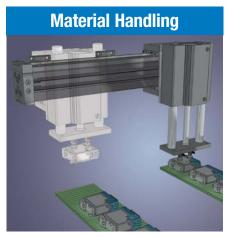
2

B

NGR.

PB2 Rod Cylinder Slides - All Sizes

APPLICATIONS



A pick and place application for moving product between conveyors.

Customer Challenge:

A manufacturer of consumer electronic equipment needed a method to move finished product from one conveyor to another quickly without damage or waste.

Application Requirements:

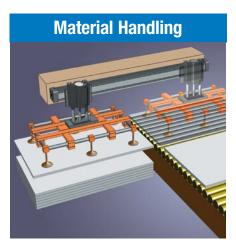
- Fast response, throughput of 20 products per minute
- Consistent positioning
- End-of-stroke adjustment to accommodate varying product lines

Tolomatic Solution:

This side mounted BC3D Band Cylinder with dual 180° option provides the motion along the X axis and support for the PB2 rod cylinder slide which provides the Y axis motion. In this application dual vacuum cups are used, however they are often replaced with a gripper unit with custom tooled fingers for product that does not present a smooth flat surface.

Result:

This continuing customer is pleased with the durability, price and delivery that the BC3 and PB2 actuators manufactured by Tolomatic provide.



Vacuumized sheet transfer application.

Customer Challenge:

A manufacturer of battery chargers needed a method of taking sheet metal off of pallets and placing onto the assembly line. Speed is critical and end-of-stroke position must be consistent, thus, Tolomatic pneumatic products were chosen for this system.

Application Requirements:

- Fast response, 1 part must be reoriented and moved each 3 seconds
- Movement from end-of-stroke to endof-stroke with consistent positioning
- Low cost
- End-of-stroke adjustment

Tolomatic Solution:

This application uses a Tolomatic PB2 Rod Cylinder Slide, attached to a BC3 Band Cylinder with adjustable shocks. This actuator assembly moves the vacuum grid attachment that holds the sheet metal.

Result:

The BC3 and PB2 has long-lasting durability for reliable performance at the required speed. This continuing customer is pleased with the price and delivery that Tolomatic provides.

PB2 POWER-BLOCK 2

ENDURANCE TECHNOLOGY

Endurance Technology features are designed for maximum durability to provide extended service life.

A Tolomatic Design Principle



OPTIONS



SWITCHES

- Available in Reed, Hall-effect and Triac
- 15ft. cable with flying leads; available with quickdisconnect couplers

ABT

B64

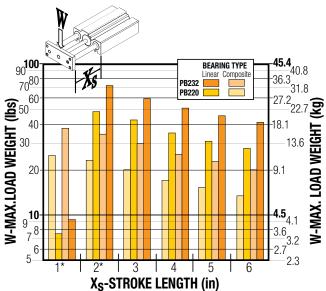
PB2 Power-Block2 Rod Cylinder Slide - 20, 32 Sizes

PERFORMANCE

THEORETICAL FORCE vs PRESSURE

PRESSURE (bar) 6.9 1779 5,5 1.4 400 PB232 EXTEND 300 1334 FORCE (lbs) FORCE (N) 445 PB220 RETRACT 0-20 60 80 100 PRESSURE (PSI)

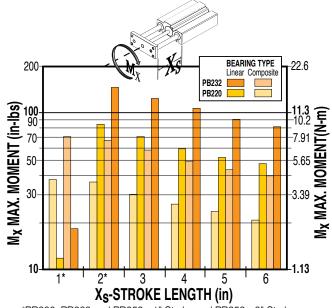
MAX. LOAD WEIGHT vs STROKE LENGTH



*PB220, PB232 and PB252 - 1" Stroke and PB252 - 2" Stroke are units with one set of bearings.

BENDING MOMENTS

BC1



*PB220, PB232 and PB252 - 1" Stroke and PB252 - 2" Stroke are units with one set of bearings.

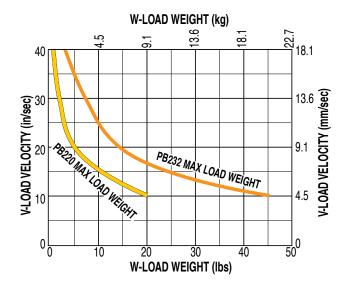
FORCE VS. PRESSURE

Force vs Pressure performance data applies to models with composite bearings.

MAX. LOAD WEIGHT vs STROKE LENGTH

Do not exceed Max. Load curve. Max. Load for composite bearings is based on 200 million linear inches of travel.

LOAD WEIGHT vs VELOCITY (USING INTERNAL BUMPERS)



BENDING MOMENTS

Max. Moment for composite bearings is based on 200 million linear inches of travel.

LOAD VS VELOCITY

Do not exceed Max. Load curve. Max. Load for Power-Block is based on 200 million linear inches of travel.

PB2 Power-Block2 Rod Cylinder Slide - All Sizes

SPECIFICATIONS

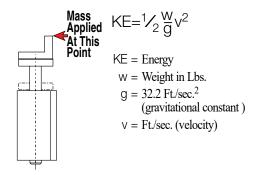
LB = Linear Bearing

CB = Composite Bearing

	LD = Linear bearing							
SIZE			2	0	3	2		
	BEARING		LB	CB	LB	CB		
	BORE	in	1.:	25	2.	00		
	SIZE	mm	31	1.8	50).8		
	0.5"	lbs	NA	NA	NA	NA		
	(13mm)	kg	INA	INA	INA	INA		
	1.0"	lbs	2.79	3.32	4.85	5.59		
	(25mm)	kg	1.27	1.51	2.20	2.54		
	1.5"	lbs	NA	NA	NA	NA		
눞	(38mm)	kg	INA	INA	INA	INA 		
STROKE & WEIGHT	2.0"	lbs	3.87	4.36	6.43	6.95		
≥ %	(51mm)	kg	1.76	1.98	2.92	3.15		
¥	3.0"	lbs	4.49	5.14	5.48	8.03		
RO	(76mm)	kg	2.04	2.33	2.49	3.64		
ST	4.0"	lbs	5.11	5.92	8.20	9.12		
	(102mm)	kg	2.32	2.69	3.72	4.14		
	5.0"	lbs	5.72	6.71	9.08	10.20		
	(127mm)	kg	2.59	3.04	4.12	4.63		
	6.0"	lbs	6.34	7.49	9.97	11.28		
	(152mm)		2.88	3.40	4.52	5.12		
STROKE in			1.0, 2.0, 3.0, 4.0, 5.0, 6.0					
LENGTH mm			25, 51, 76, 102, 127, 152					
	MAX.	PSI	100					
PR	ESSURE	bar	6.895					
	ТЕМР.	°F	20 to 140					
ŀ	RANGE	°C	-7 to 60					

IMPACT LOADING

(Composite Bearings ONLY)

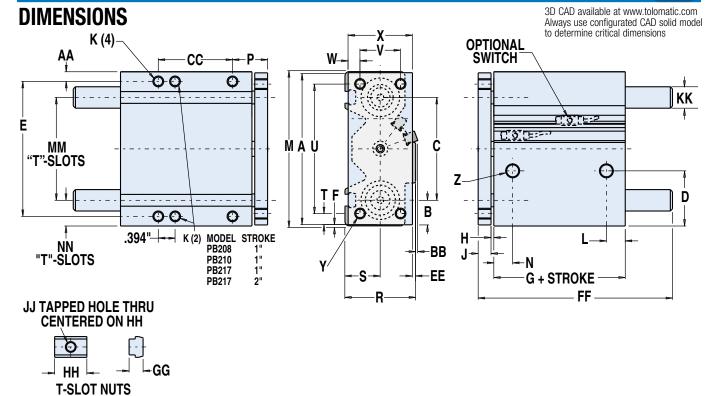


In applications such as conveyor stops impact loading may be a factor. The table below gives the maximum KE energy for each of the PB2 models. Use the above equation to determine the KE for your application. Your result should not exceed the maximum KE for the PB2 model you select.

	BORE	SIZE	MAX.	"KE"
	in	mm	in-lbs	N-m
20	1.250	31.8	40.80	4.61
32	2,000	50.8	129.60	14.64

PB2 Power-Block2 Rod Cylinder Slide - All Sizes





Size	2	0	3	2	
Bore	1.250	(31.8)	2.000	(50.8)	
Α	4.440	112.8	5.440	138.2	
В	0.72	18.3	0.81	20.6	
С	3.00	76.2	3.81	96.9	
D	1.610	40.9	1.670	42.4	
Е	3.937	100.0	4.882	124.0	
F	0.031	0.8	0.031	0.8	
G	1.834	46.6	2.297	58.3	
Н	0.082	2.1	0.063	1.6	
J	0.38	9.7	0.50	12.7	
K	5/16-18 x	5/16-18 x .44 DP (4)		3/8-16 x .56 DP (4)	
L	0.53	13.5	0.58	14.7	
М	4.50	114.3	5.50	139.7	
N	0.53	13.5	0.58	14.7	
Р	1.02	26.0	1.14	29.0	
R	2.06	52.3	2.48	63.0	
S	1.03	26.2	1.23	31.2	
Т	0.33	8.4	0.36	9.1	
U	3.780	96.01	4.724	119.99	
٧	1.181	30.00	1.575	40.01	
W	0.35	8.9	0.37	9.4	
Х	1.88	47.8	2.38	60.5	
Υ	5/16-18	Thru (4)	3/8-16 Thru (4)		
Z	1/8-27 NPT (2)		1/4-18 NPT (2)		
AA	0.28	7.1	0.31	7.9	
ВВ	0.06	1.5	_	_	

B

BC2

LB	=	Linear
		Bearing

CB = Composite Bearing

Size		2	.0	3	2	
Bore		1.250 <i>(31.8)</i>		2.000 (50.8)		
	0.5	N	IA	A NA		
l I	1.0	1.181	30.00	1.378	35.00	
동니	1.5	N	IA	N	A	
CC - STROKE LENGTH	2.0	2.165	54.99	2.362	59.99	
	3.0	3.150	80.01	3.346	84.99	
الـان	4.0	4.134	105.00	4.331	110.01	
0	5.0	5.118	130.00	5.315	135.00	
	6.0	6.102	154.99	6.299	159.99	
	EE	0.09	2.3	0.03	0.8	
<u></u>		N	ÍΑ	N	A	
FF - Linear Bearing Stroke Length	1.0	3.17	80.5	3.43	87.1	
ngt e	1.5	N	IA	N	A	
틸	2.0	5.67	144.0	6.06	153.9	
[등 절	3.0	6.67	169.4	7.06	179.3	
[유란]	4.0	7.67	194.8	8.06	204.7	
ابني	5.0	8.67	220.2	9.06	230.1	
اللا	6.0	9.67	245.6	10.06	255.5	
ng	0.5		IA	N		
heari	1.0	3.92	99.6	4.43	112.5	
ng t	1.5		IA	N	A	
Sit	2.0	5.67	144.0	6.06	153.9	
a ke	3.0	6.67	169.4	7.06	179.3	
Composite Bearing Stroke Length	4.0	7.67	194.8	8.06	204.7	
H.	5.0	8.67	220.2	9.06	230.1	
	6.0	9.67	245.6	10.06	255.5	
	GG	0.25	6.4	0.41	10.4	
	НН	0.75	19.1	0.94 23.9		
JJ		1/4	-20	5/16	6-18	
KK -	LB	0.625	15.88	0.750	19.05	
Shaft Ø	СВ	0.875	22.23	1.000	25.40	
	ММ	3.000	76.2	3.625	92.1	
	NN	0.75	19.1	0.94	23.9	

PB & PB2 Switches - All Sizes

SWITCHES



There are 10 sensing choices: DC reed, form A (open) or form C (open or closed); AC reed (Triac, open); Hall-effect, sourcing, PNP (open); Hall-effect, sinking, NPN (open); each with either flying leads or QD (quick disconnect). Commonly used to send analog signals to PLC (programmable logic controllers), TLL, CMOS circuit or other controller device. These switches are activated by the actuator's magnet.

Switches contain reverse polarity protection. QD cables are shielded; shield should be terminated at flying lead end.

If necessary to remove factory installed switches, be sure to reinstall on the same of side of actuator with scored face of switch toward internal magnet.

SPECIFICATIONS

SE EUITIUATIUNS					,						
		REE	D DC		REE	REED AC		HALL-EFFECT DC			
ORDER CODE	RT	RM	BT	BM	CT	CM	TT	TM	KT	KM	
LEAD	5m	QD*	5m	QD*	5m	QD*	5m	QD*	5m	QD*	
CABLE SHIELDING	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	
SWITCHING LOGIC	"A" Norm	nally Open	"C" Normally (Open or Closed	Triac Norr	nally Open	PNP (Sourcii Op	ng) Normally en	NPN (Sinking)	Normally Open	
MECHANICAL CONTACTS	Single-Pole Single-Throw Single-Pole Double-Thro		Double-Throw	Single-Pole	Single-Throw	NO,	These Are Soli	d State Compon	ents		
COIL DIRECT	Ye	es	Y	es	Y	es		=	_		
POWER LED	None		No	one	No.	nno	None		None		
SIGNAL LED	Red ●[TOL-O-MATIC	INC		None -		Red TOL-O-MATTC Red TOL-O-M		TOL-O-MATIC		
OPERATING VOLTAGE	200 Va	dc max.	120 Vo	dc max.	120 Va	nc max.	5 - 25 Vdc				
OUTPUT RATING		_	_		_	_	25 Vdc, 200mA dc				
OPERATING TIME	OPERATING TIME 0.6 msec max. (including bounce)		0.7 msec max. (including bounce)		_	< 10 micro sec.					
OPERATING TEMPERATURE			-40°F [-40°C] 1	to 158°F [70°C		0°F [-18°C] to 150°F [66°C]					
RELEASE TIME		1.0 ms	ec. max.				_				
ON TRIP POINT		_	_		_ 1		150 Gaus	150 Gauss maximum			
OFF TRIP POINT		_	_		_	_	40 Gauss minimum				
**POWER RATING (WATTS)		.0 §	3.0) § §	10	0.0	5.0				
VOLTAGE DROP	2.6 V typica	ıl at 100 mA	N	IA .	_	_	_				
RESISTANCE		0.1 Ω Ini	tial (Max.)		-						
CURRENT CONSUMPTION —			1 Amp at 86°F [30°C]	0.5 Amp at 140°F [60°C]	200 mA at 25 Vdc						
FREQUENCY	FREQUENCY —			47 - 63 Hz —							
CABLE MIN. STATIC		0.630" <i>[16mm]</i>									
RADIUS DYNAMIC					Not Reco	mmended					

A CAUTION: DO NOT OVER TIGHTEN SWITCH HARDWARE WHEN INSTALLING!



** **WARNING**: Do not exceed power rating (Watt = Voltage X Amperage). Permanent damage to sensor will occur.

*QD = Quick Disconnect; Male coupler is located 6" [152mm] from sensor.

Female coupler to flying lead distance is 197" [5m] also see Cable Shielding specification above

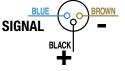


REPLACEMENT OF QD SWITCHES MANUFACTURED BEFORE JULY 1, 1997: It will be necessary to replace or rewire the female end coupler.









Reed Switch Life Expectancy: Up to 200,000,000 cycles (depending on load current, duty cycle and environmental conditions)

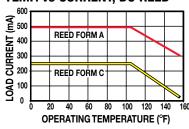
†Shielded from the female quick disconnect coupler to the flying leads. Shield should be terminated at flying lead end.

[§] Maximum current 500mA (not to exceed 10VA) Refer to Temperature vs. Current graph and Voltage Derating graph

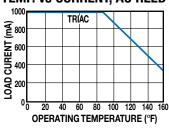
^{§§} Maximum current 250mA (not to exceed 3VA) Refer to Temperature vs. Current graph and Voltage Derating graph

PERFORMANCE

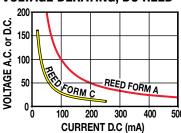
TEMP. vs CURRENT, DC REED



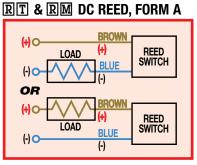
TEMP. vs CURRENT, AC REED



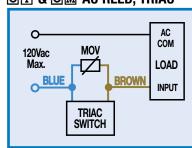
VOLTAGE DERATING, DC REED



WIRING DIAGRAMS



CT & CM AC REED, TRIAC

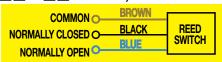


INSTALLATION INFORMATION

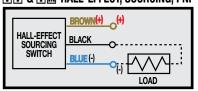


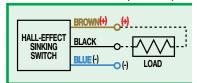
THE NOTCHED FACE OF THE SWITCH INDICATES THE SENSING SURFACE AND MUST FACE TOWARD THE MAGNET.

BT & BM DC REED, FORM C

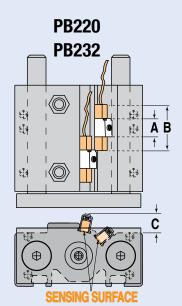


TT & TM HALL-EFFECT, SOURCING, PNP **K** T & **K** M HALL-EFFECT, SINKING, NPI





DIMENSIONS



MODEL	BORE	A	В	C	
PB220	1.250	0.50	1.25	0.48	
PB232	2.000	0.50	1.25	0.64	
Dimensions in inches					
MODEL	BORE	Α	В	C	

MIUDEL	DUNE	A	D	U		
PB220	31.75	12.70	31.75	12.19		
PB232	50.80	12.70	31.75	16.26		
Discounting in selling store						

STROKE LENGTH GIRCH GIRCH			00	
inch (SIK)			18	My
U.S. Standard Metric Move times eac. Move times eac. No. of cycles Move times eac. No. of cycles Metric M			FORCES API	PLIED W
AVAILABLE AIR PRESSURE PSI	inch (SK)	meters		
PSI	, , , , ,	SSURE		
REQUIRED THRUST FORCE in-lbs	I PSI □ bar			
Ibf N (U.S. Standard) (Metric)			—	
Comparison Com	∐bf □N	·UKUE	(U.S. Standard)	(Metric)
Ib (U.S. Standard) (Metric) MOVE TIME sec.	.S. Standard) (Metric)			
U.S. Standard) (Metric) MOVE TIME sec. NO. OF CYCLES GRAVITY DISTANCE TO TOOLING PLATE CENTER (I.S. Standard) ORIENTATION Horizontal GONTER GONTER GONTER Angled			in/sec (U.S. Standard)	☐ mm/sec (Metric)
LOAD CENTER OF GRAVITY DISTANCE dy dz per minute per hour or inch (U.S. Standard) (Metric) Vertical Vertical Oow ORIENTATION Horizontal Side Angled a properties of GRAVITY driew or GRAVITY driew	ID L KG S. Standard) (Metric)			,
GRAVITY DISTANCE TO TOOLING PLATE CENTER inch (U.S. Standard) ORIENTATION Horizontal CENTER GRAVITY GENTER Angled Angled Angled Angled Angled Angled Angled Angled Angled CENTER FRONT FRONT SIDE: OTHER ISSUES: (i.e. Environment, Temperature,	OAD CENTER OF	dγ		
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ORIENTATION Horizontal Side CENTER GENTER		a _z		_ poou.
ORIENTATION Horizontal OF GRAVITY Angled A	l inch	meters	□ Vortical	□ Vortical Down
Horizontal Side Horizontal Side Angled Angled Angled FRONT OTHER ISSUES: (i.e. Environment, Temperature,				U Vertical Down
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(i.e. Environment, Temperature,			,	
Temperature,				
· 				
	,			
Contact information:	Contact information:			

Fax (1-763-478-8080) or call Tolomatic (1-800-328-2174) with the above information. We will provide any assistance needed to determine the proper actuator.

Rod Cylinder Slide Selection Guidelines - PB & PB2 - All Sizes

PROVIDING LOAD GUIDANCE AND SUPPORT

The process of selecting a load bearing actuator for a given application can be complex. It is highly recommended that you contact Tolomatic or a Tolomatic Distributor for assistance in selecting the best actuator for your application. The following overview of the selection guidelines are for educational purposes only.

COMPILE APPLICATION REQUIREMENTS

To determine the appropriate Tolomatic rod cylinder slide for an application, compile the following information:

Available pressure (PSI)

B

- Weight of load (lbs. or kgs.)
- Orientation of load (lbs. or kgs.)
- Velocity of load (in./sec. or mm/sec.)
- Stroke length (in. or mm)

Use the Application Data Worksheet on page PB 9

2 SELECT ROD CYLINDER SLIDE SIZE

• Consult the Theoretical Force vs. Pressure graphs

NOTE: Graphs for PB2 are on page PB 4.

 Cross-reference the load force (or load weight if force is not known) and the available operating pressure. If the intersection falls below the diagonal line, and if moments do not exceed maximum values listed for that model (see Step 4) the Tolomatic rod cylinder slide will accommodate the application. If the intersection is above the diagonal line, a larger rod cylinder slide bore size should be considered.

NOTE: Additional force may be required to obtain the necessary acceleration for vertical or horizontal loads.

3 DETERMINE EFFECT OF LOAD VS. EXTENDED LENGTH

- Consult the Max. Load Weight vs Stroke Length Chart for the Tolomatic rod cylinder slides.
- Cross-reference the load weight and the extended length. If the intersection falls below the maximum load line, and if moments do not exceed maximum values listed for that model (see Step 4), the rod cylinder slide will accommodate the application. If the intersection is above the diagonal line, a larger rod cylinder slide bore size should be considered.

DETERMINE NATURE OF LOAD AND THE EFFECT OF BENDING MOMENTS

If the rod cylinder slide will guide and support a load located directly on center of the tooling plate, bending moments will not be a factor in the rod cylinder slide selection.

NOTE: the maximum load weight "W" must not exceed the capacity limits of the rod cylinder slide selected.

Bending Moments

For off center or side loads, determine the distance from the center of mass of the load to the center of the tooling plate. This measurement is needed to calculate the torque for bending moments.

Should the resulting maximum bending moment exceed figures indicated on the chart, a larger rod cylinder slide should be considered.

5 DETERMINE INTERNAL BUMPER CAPACITY [POWER-BLOCK2 ONLY]

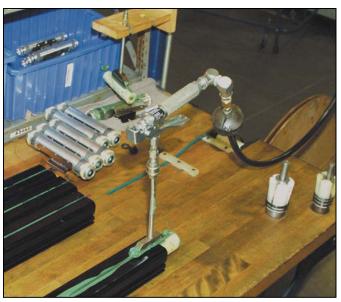
- Consult the Load vs Velocity Data Chart for the Power-Block model selected. The velocities listed on the charts are final or bumper impact velocities.
- Cross-reference the final velocity and weight of the load. If the intersection is below the diagonal lines, the internal bumpers on the Power-Block2 may be used. If the point falls above the dashed diagonal line or if the velocity is not known, select a larger rod cylinder slide. On highcyclic applications, use of external stops is strongly recommended.

6 CONSIDER OPTIONS

- Switches— dc Reed, Hall-effect, or ac Triac
 (All Models)
- Bumpers and Stop Collars -(Power-Block)
- Dual Tooling Plate (Power-Block)

Application Guidelines

The following conditional statements are intended as general guidelines for use of Tolomatic actuators. Since all applications have their own specific operating requirements, consult Tolomatic, Inc. or your local Tolomatic distributor if an application is unconventional or if questions arise regarding the selection process.



LUBRICATION GUIDELINES

All Tolomatic actuators (except Cable Cylinders) are prelubricated at the factory. To ensure maximum actuator life, the following guidelines should be followed.

Filtration

We recommend the use of dry, filtered air in our products. "Filtered air" means a level of 10 Micron or less. "Dry" means air should be free of appreciable amounts of moisture. Regular maintenance of installed

filters will generally keep excess moisture in check.

External Lubricators (optional)

The factory prelubrication of Tolomatic actuators will provide optimal performance without the use of external lubrication. However, external lubricators can further extend service life of pneumatic actuators if the supply is kept constant.

Oil lubricators, (mist or drop) should supply a minimum of 1 drop per 20 standard cubic feet per minute to the

cylinder. As a rule of thumb, double that rate if water in the system is suspected. Demanding conditions may require more lubricant.

If lubricators are used, we recommend a non-detergent, 20cP @ 140°F 10-weight lubricant. Optimum conditions for standard cylinder operation are +32° to +150°F (+0° to 65.5°C).

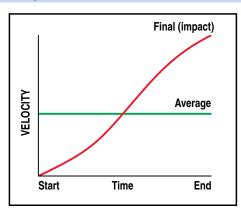
NOTE: Use of external lubricators may wash away the factory installed lubrication. External lubricants must be maintained in a constant supply or the results will be a dry actuator prone to premature wear.

Sanitary Environments

Oil mist lubricators must dispense "Food Grade" lubricants to the air supply. Use fluids with ORAL LD50 toxicity ratings of 35 or higher such as Multitherm® PG-1 or equivalent. Demanding conditions can require a review of the application.

FINAL VELOCITY CALCULATION

Velocity calculations for all rodless cylinders need to differentiate between final velocity and average velocity. For example: Stroking a 100-inch BC3 model in one second yields an average velocity of 100 inches per second. To properly determine the inertial forces for cushioning, it is important to know the



final (or impact) velocity. Rodless cylinders accelerate and decelerate at each end of the stroke. Therefore this acceleration must be considered (see diagram).

If final (or impact) velocity cannot be calculated directly, a reasonable guideline is to use 2 x average velocity.

^{*}Discontinued Size: parts are listed for reference only. All parts listed are limited to stock on hand and are no longer manufactured (1-1-2020)

PB2: Power-Block2 Rod Cylinder Slide	Inch (U.S. Standard)						
SIZE	08* 10* 17* 20 32 52					52*	
TN: T-Nuts	3410-1013	3410-1013	3415-1013	3415-1013	3420-1013	3420-1013	

^{*}Discontinued Size: parts are listed for reference only. All parts listed are limited to stock on hand and are no longer manufactured (1-1-2020)

201110 200	ODDEDING
CONFIG. CODE	ORDERING
Mounting Hardware 8	FE conn. included
DESCRIPTION	CODE
Switch Kit, Reed, Form C, 5m	BT
Switch Kit, Reed, Form C, Male Conn.	BM
Switch Kit, Reed, Form A, 5m	RT
Switch Kit, Reed, Form A, Male Conn.	RM
Switch Kit, Triac, 5m	CT
Switch Kit, Triac, Male Conn.	CM
Switch Kit, Hall-effect, Sinking, 5m	KT
Switch Kit, Hall-effect, Sinking, Male Conn.	KM
Switch Kit, Hall-effect, Sourcing, 5m	TT
Switch Kit, Hall-effect, Sourcing, Male Conn.	TM

NOTE: When kit is ordered female connector & all mounting hardware is included



Service Parts Ordering NOTES:

- 1 One Each
- 2 Kit includes: 2 (two) stop collars and 2 (two) 1/4" thick polyurethane external bumpers to help absorb impact shock



Switch Ordering NOTES:

To order field retrofit switch and hardware kits for all Tolomatic actuators: SW (Then the model and bore size, and type of switch required)

Example: SWPB20RT

(Hardware and Form A Reed switch with 5 meter lead for 1.25" bore PB Rod Cylinder Slide)



Replacing an existing switch on an actuator manufactured AFTER 7-1-1997

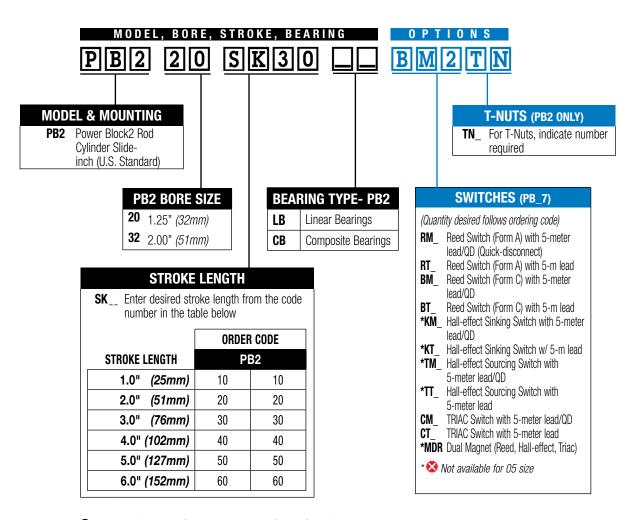
Order using PART NUMBER in table above



Replacing an existing switch on an actuator manufactured BEFORE 7-1-1997

Order using CONFIGURATOR CODE in table above

If replacing a quick-disconnect switch on an actuator manufactured BEFORE 7-1-1997 it will also be necessary to replace or require the female-end coupler with the in-line splice (see page PB_13)



Not all codes listed are compatible with all options. Contact Tolomatic with any questions.

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